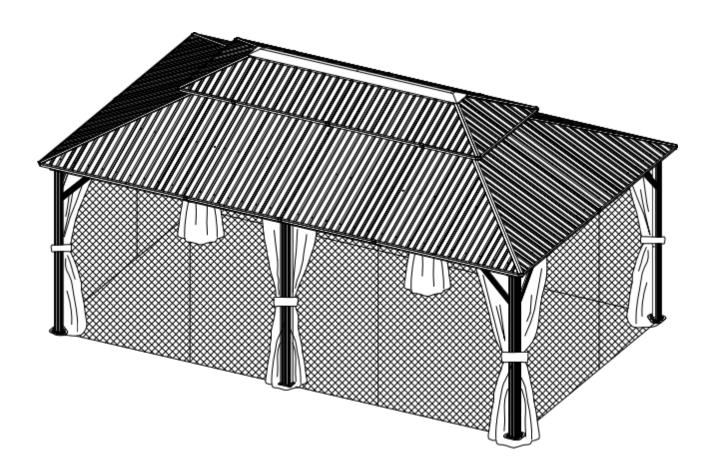
12' ×18' Metal Patio Gazebo

ASSEMBLY MANUAL



MODEL#: LGMF1619

Missing part? Damaged? Contact us via email at domiservice01@outlook.com

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Pre-assembly



1.Two or more people are required for assembly.



2. You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. Please use a Phillips screw driver.



6.For ease of construction, you may need a drill.



7. You may need a safety goggle.

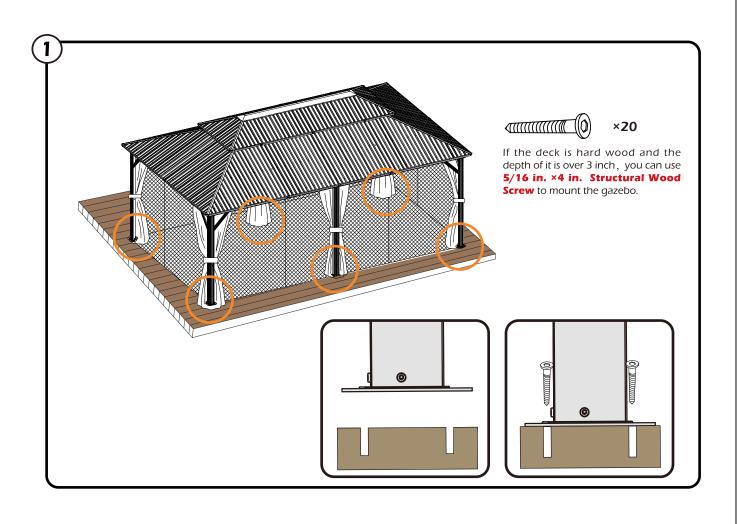


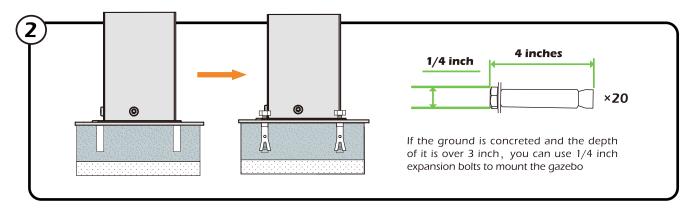
8.Do not fully tighten screws prior to complete assembly.

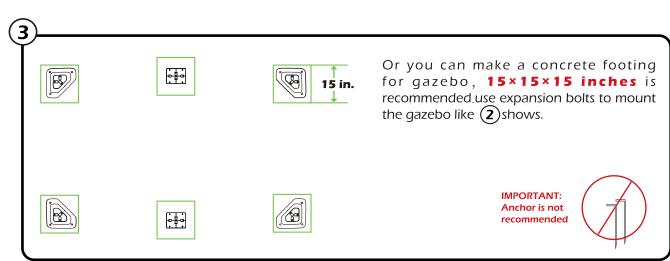
Warning & Attention

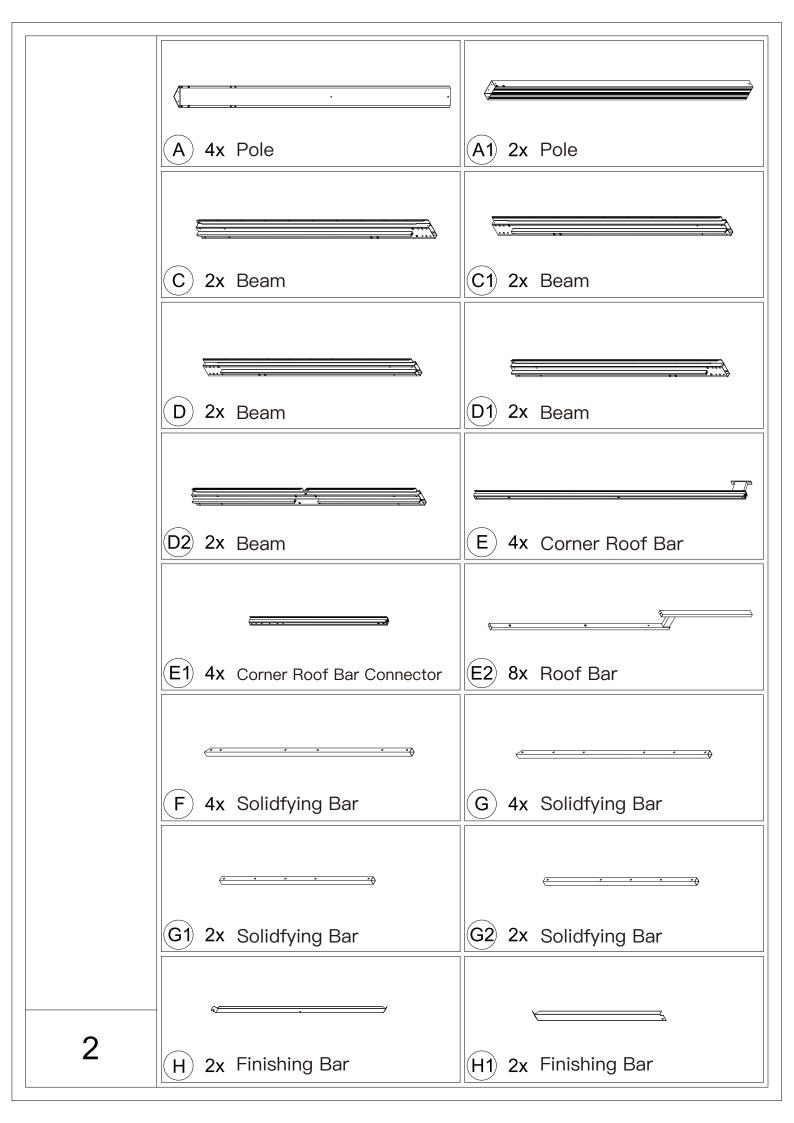
- -Try to assemble this product on the flat ground, otherwise it is difficult to carry out;
- -It would be much easier to assemble the product with three or more people;
- -After assembly, please check whether all screws are tightened, to prevent parts from falling apart.

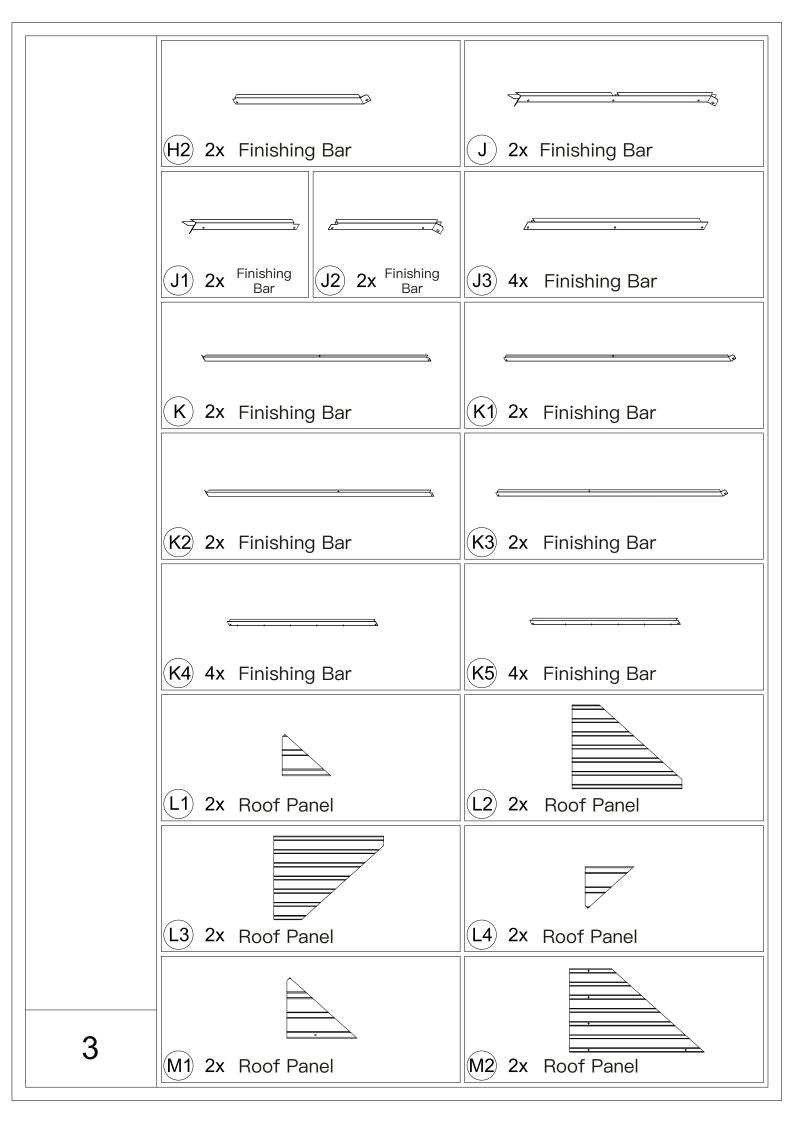
 \triangle Use bolts to secure the frame to the ground to against the strong wind.

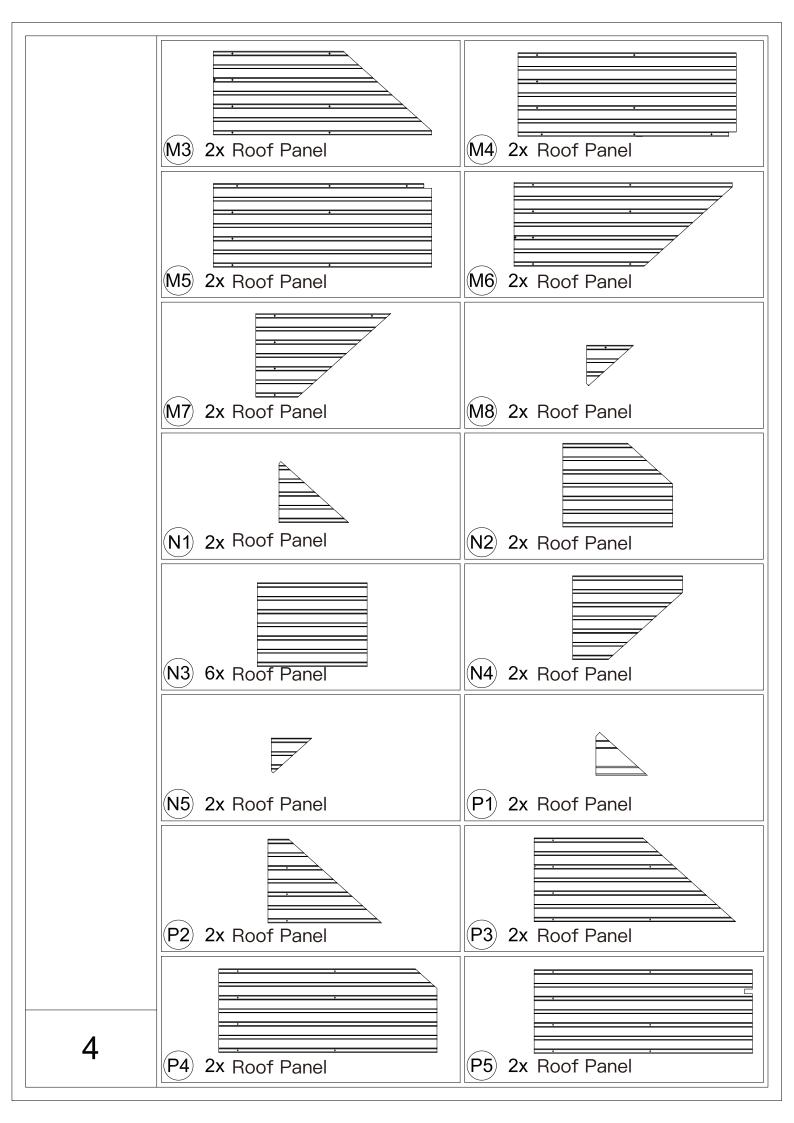


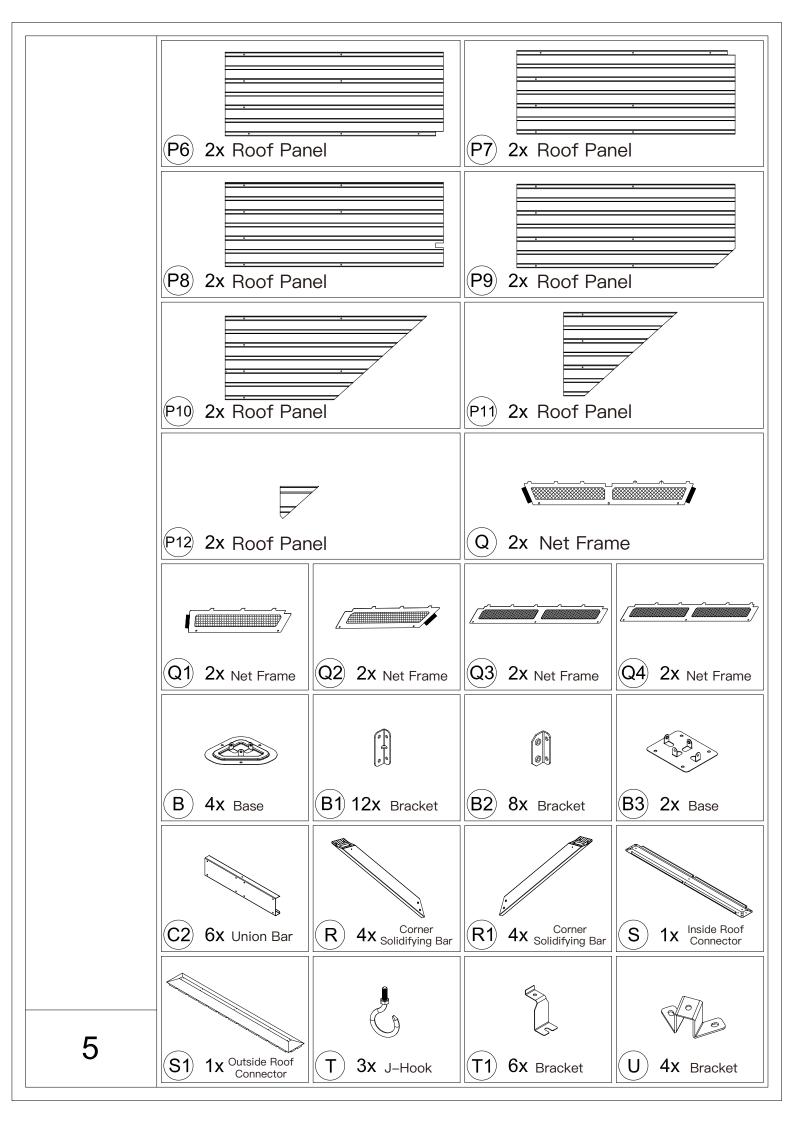


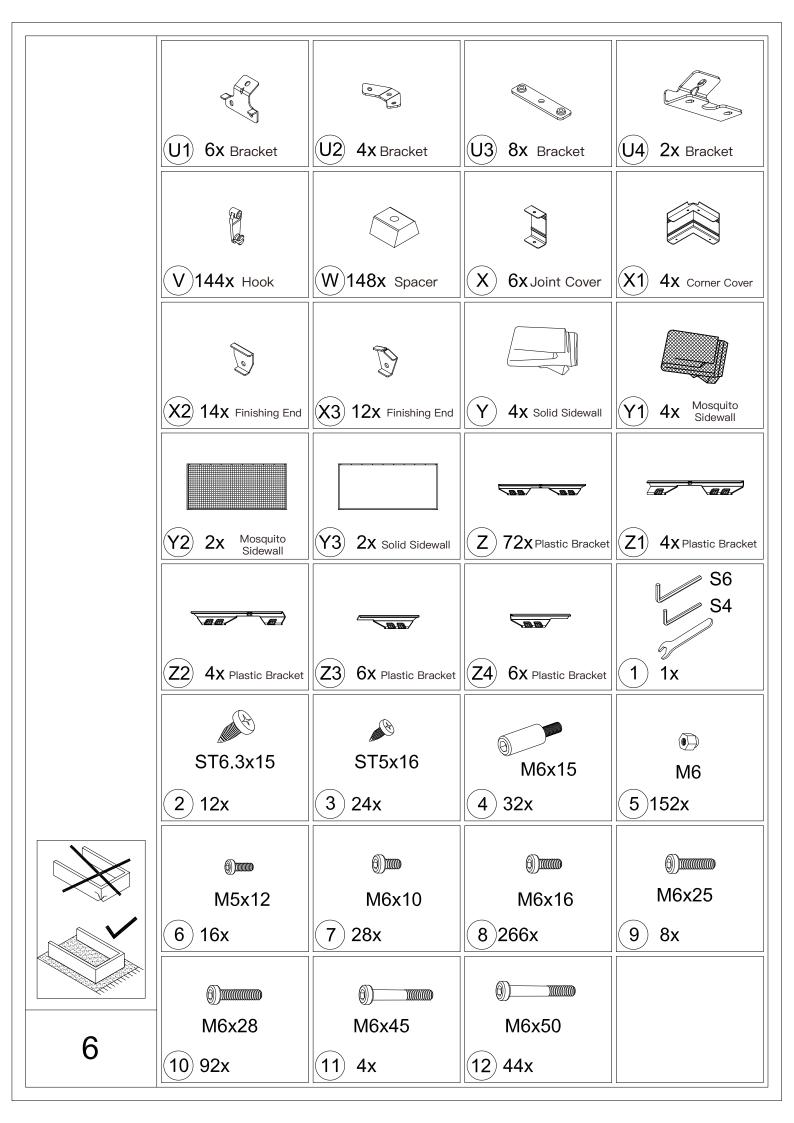


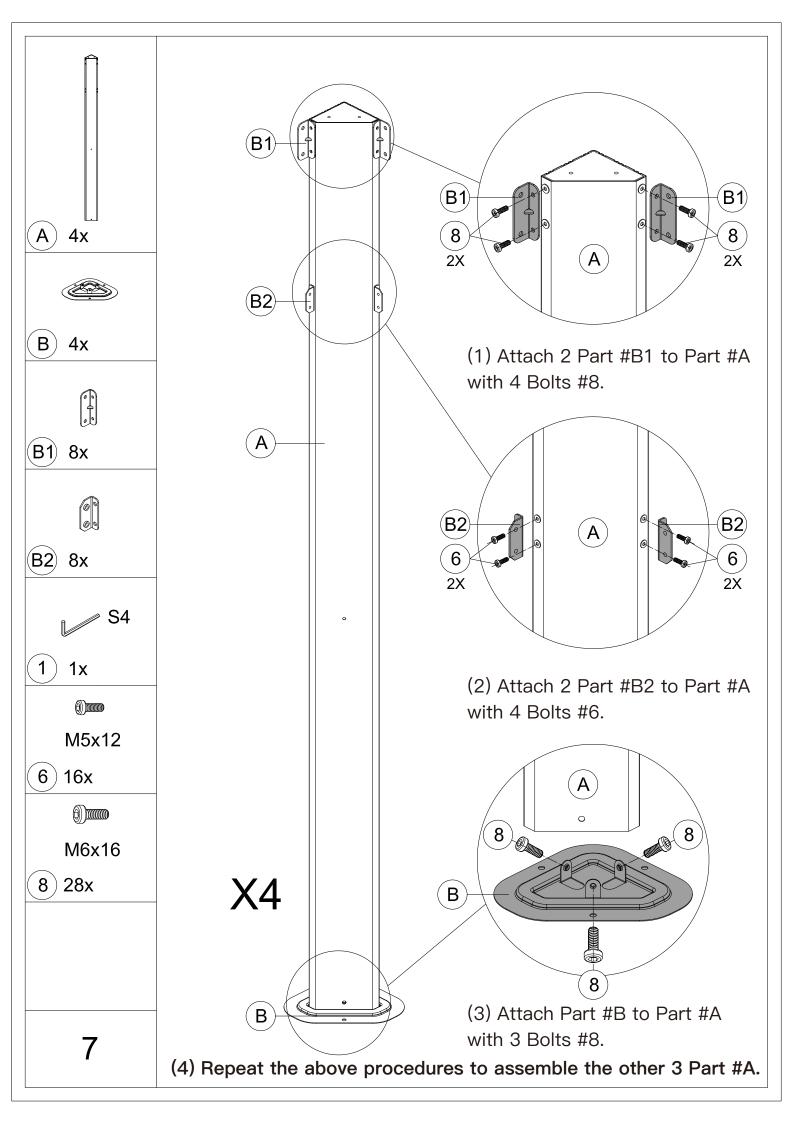


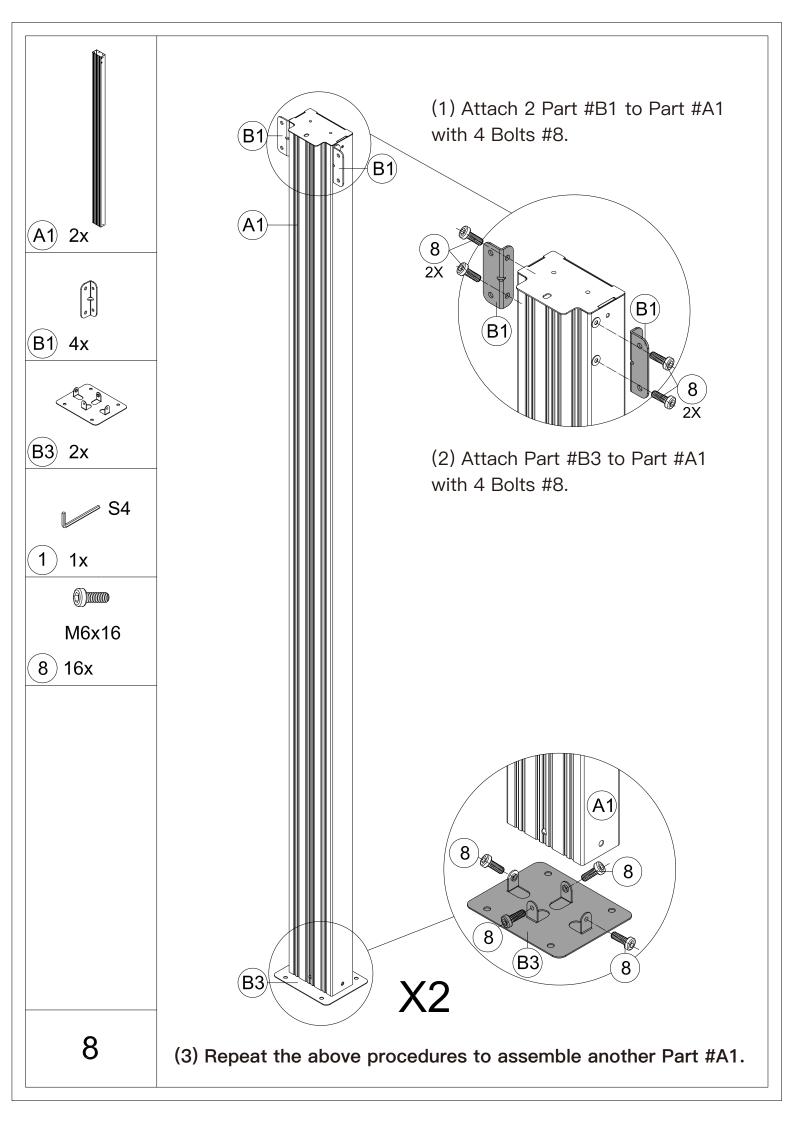


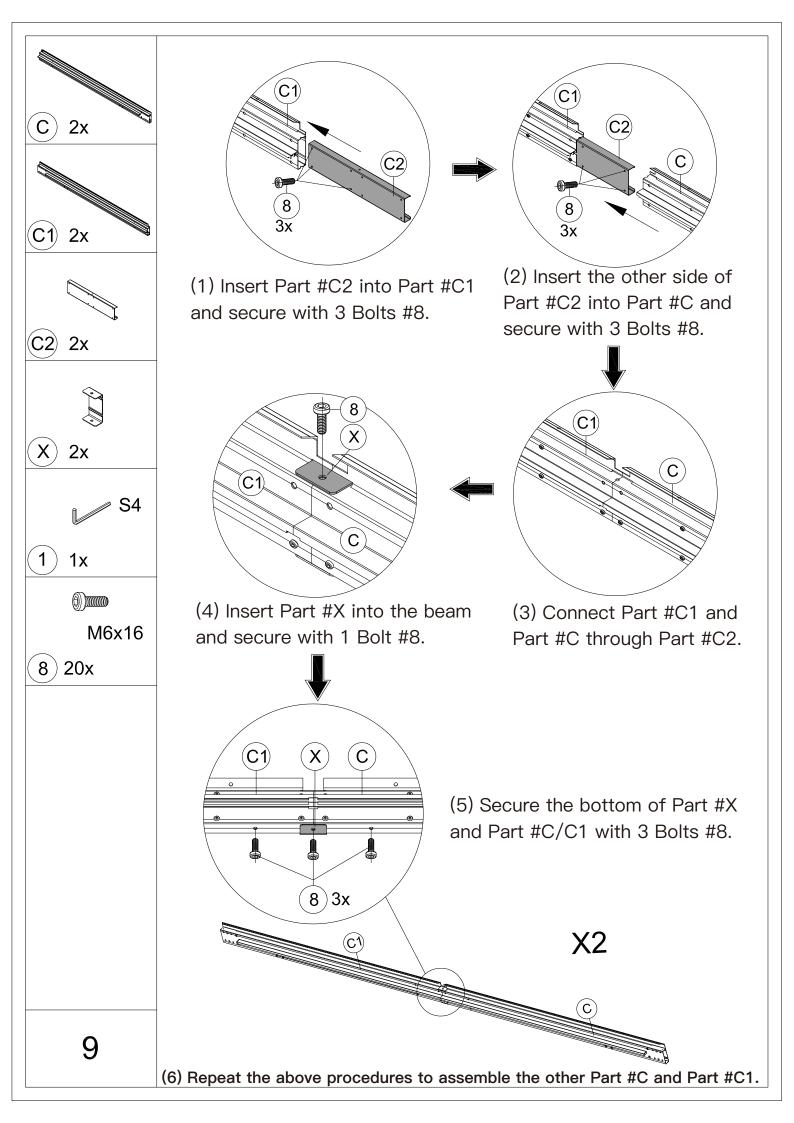


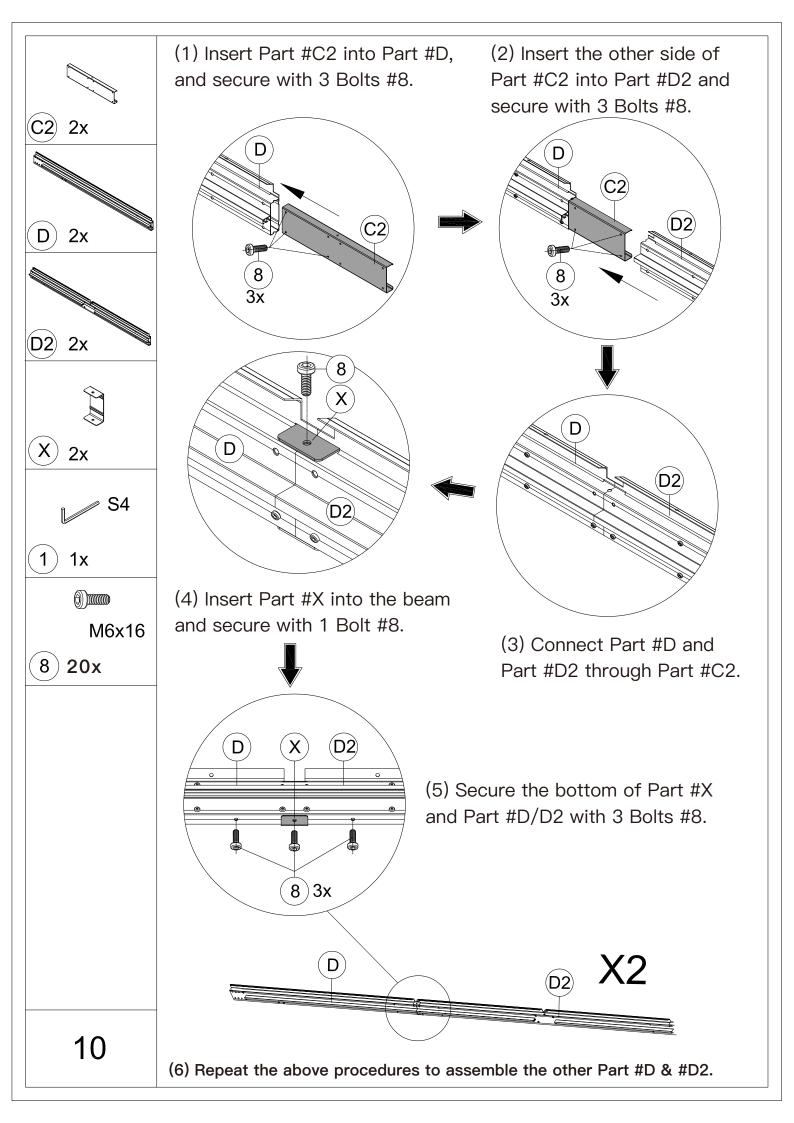


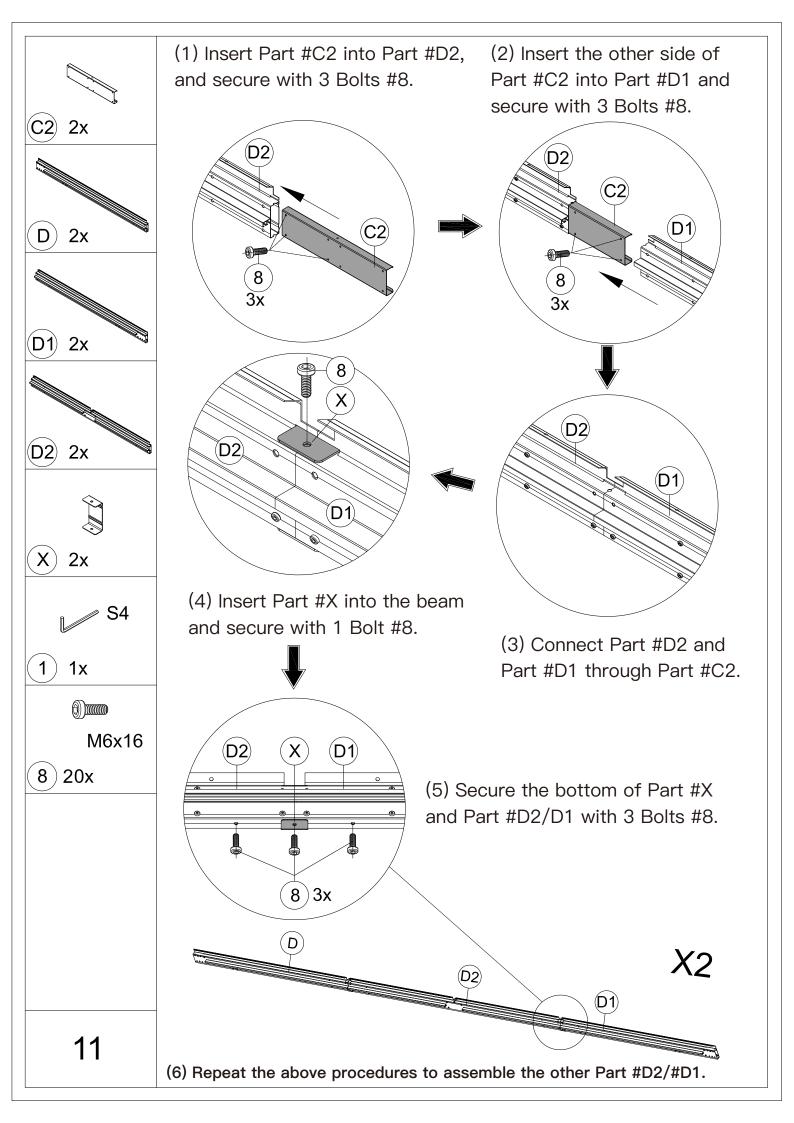


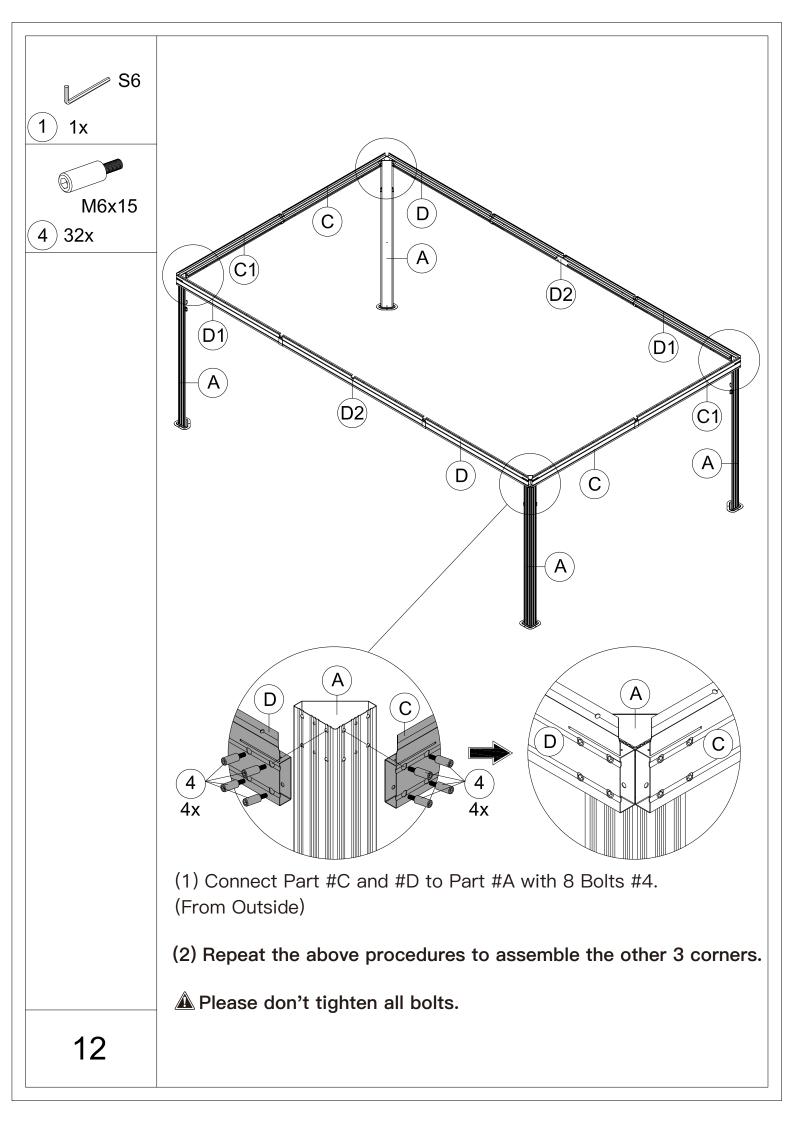


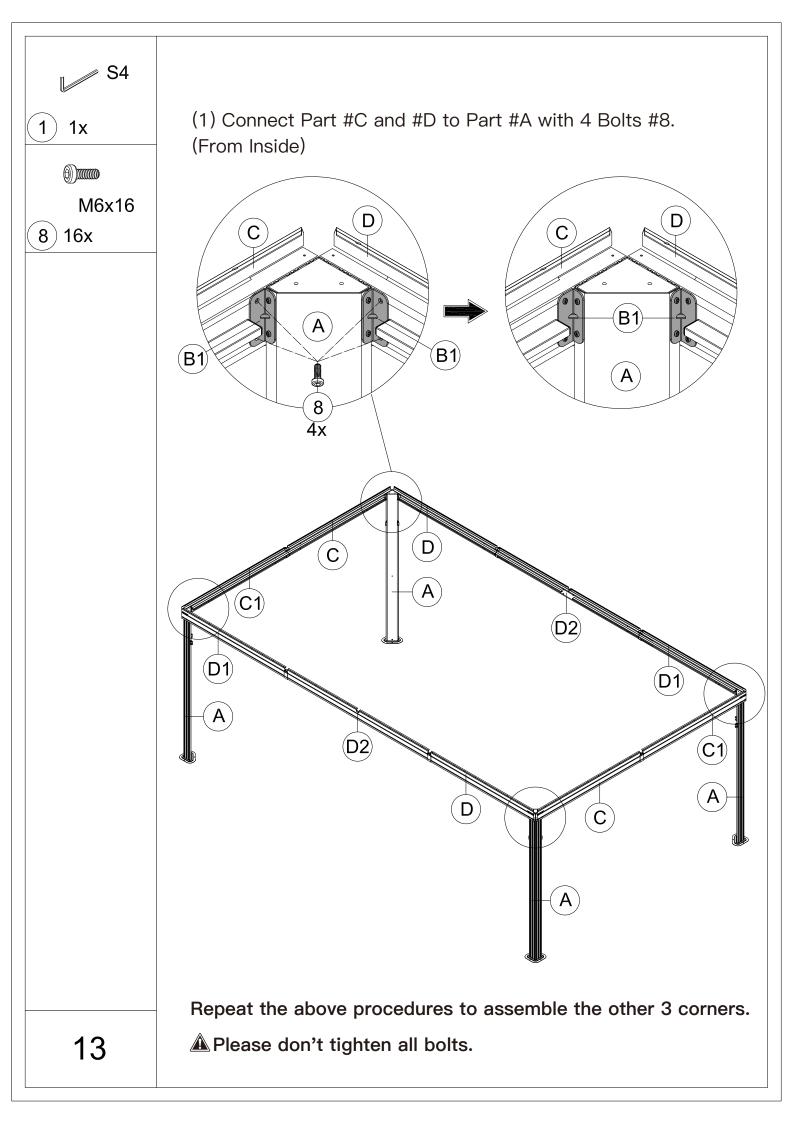


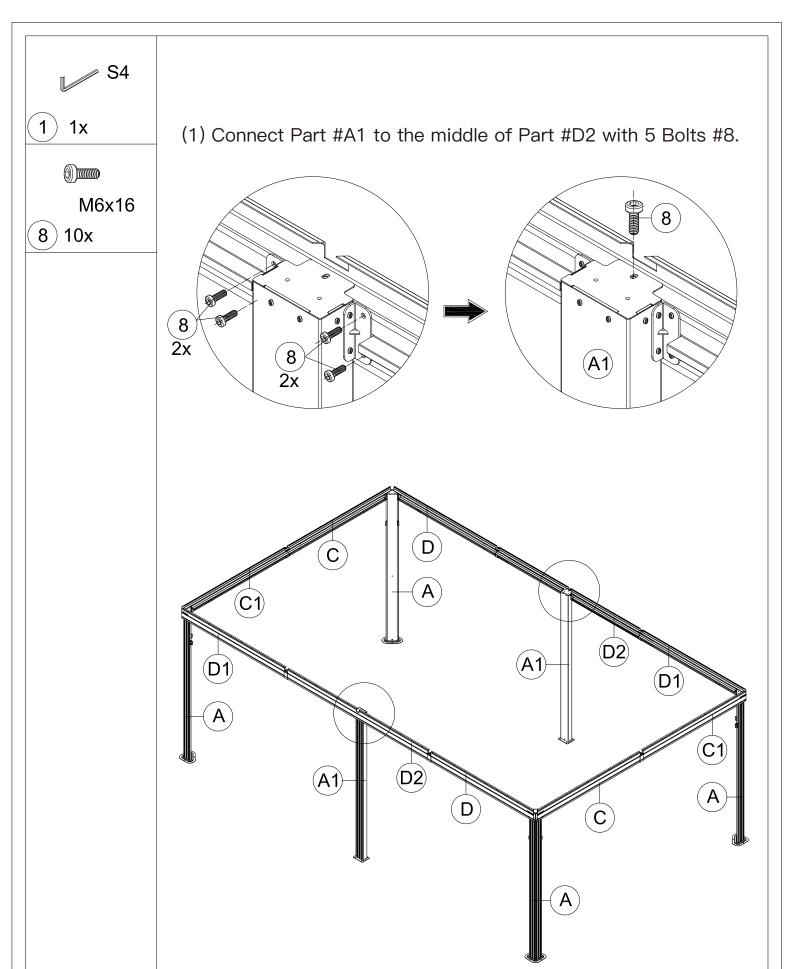






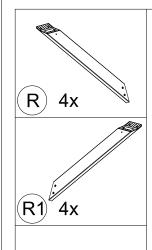






Repeat the above procedures to assemble the opposite side.

A Please don't tighten all bolts.



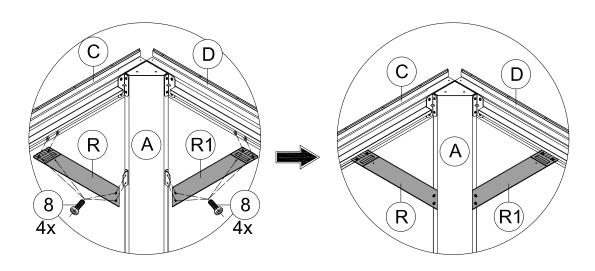
S4

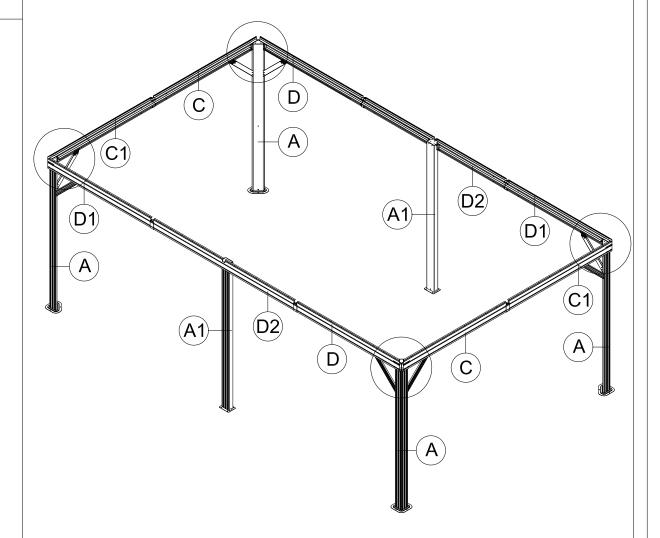
1) 1x

M6x16

8) 32x

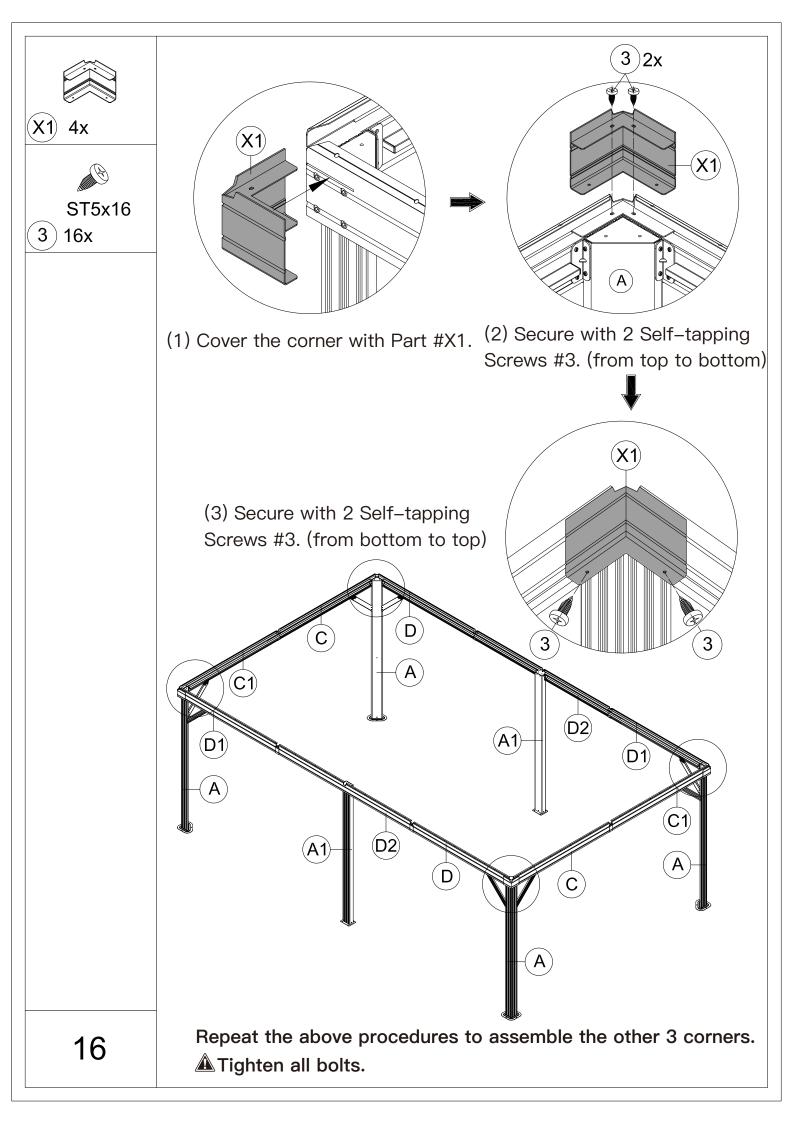
(1) Affix Part #R and Part #R1 to the frame with 8 Bolts #8.

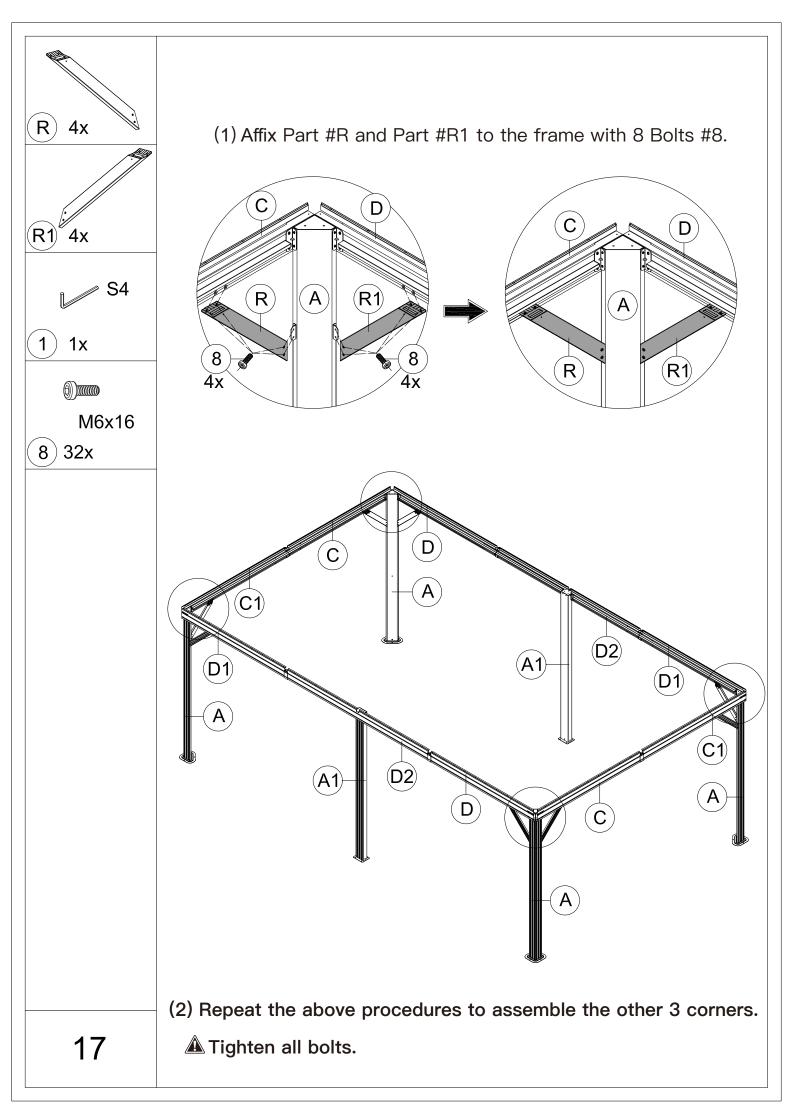


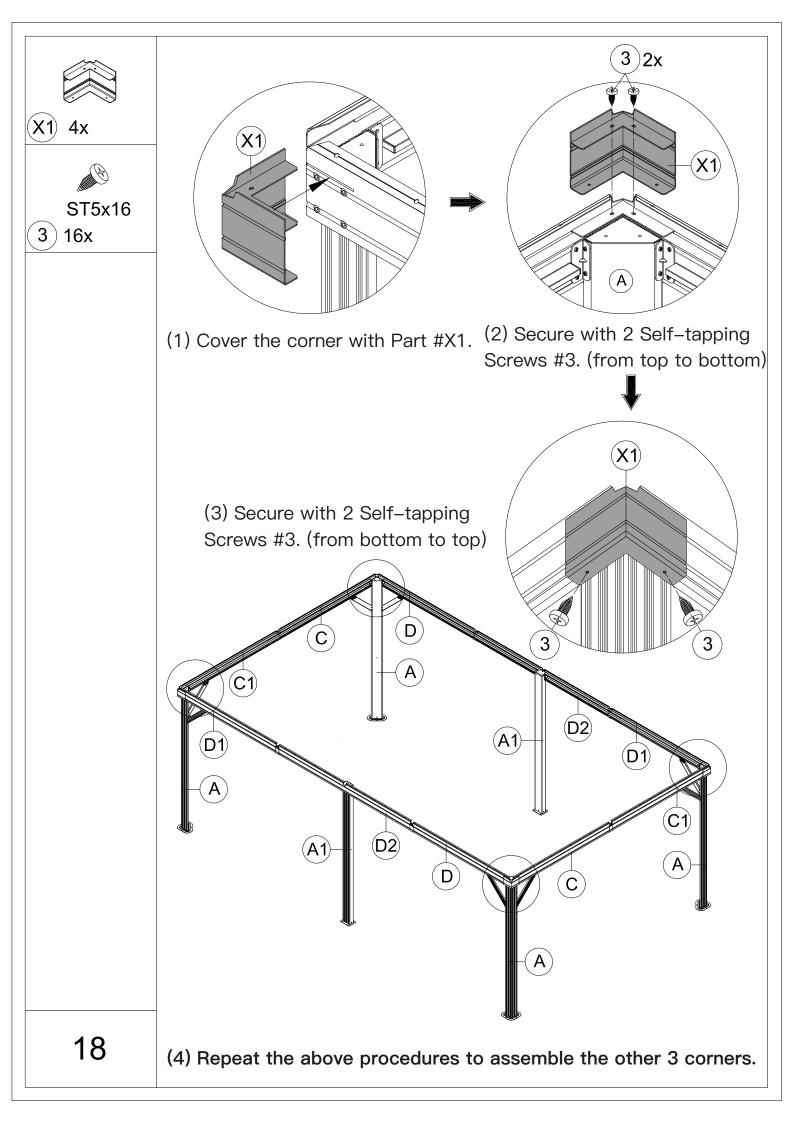


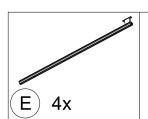
Repeat the above procedures to assemble the other 3 corners.

A Please don't tighten all bolts.











E1) 4x







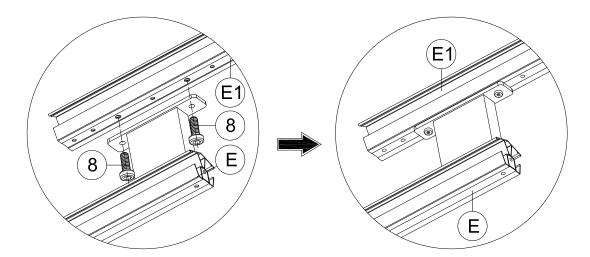




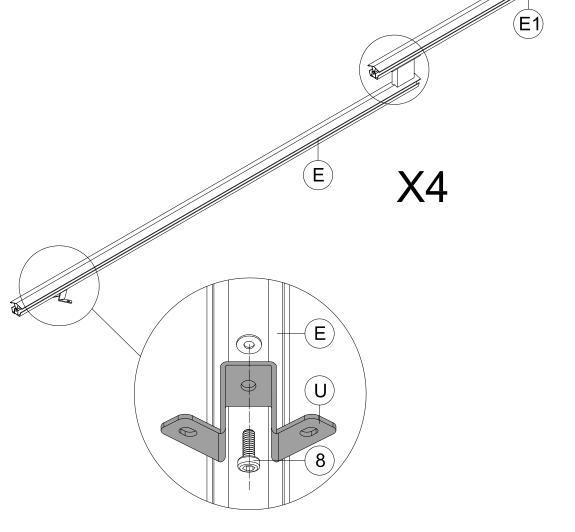
M6x16

8) 12x

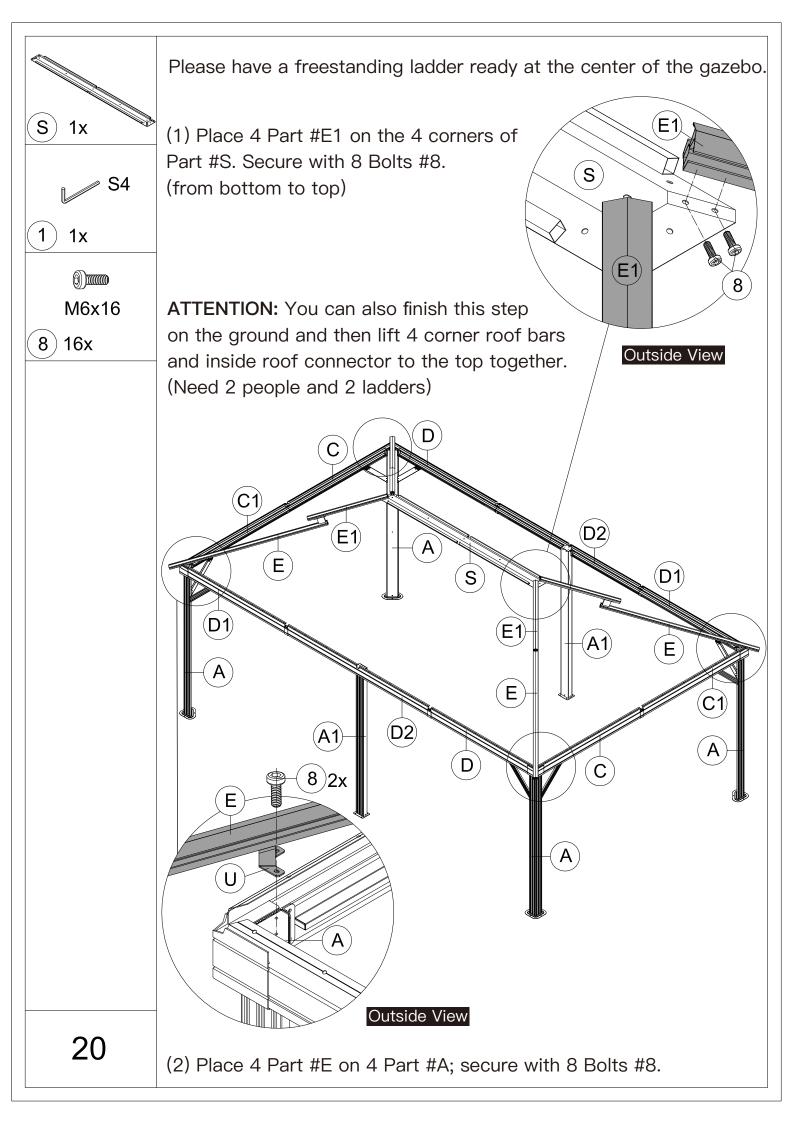
Assemble the 4 Corner Roof Bars:

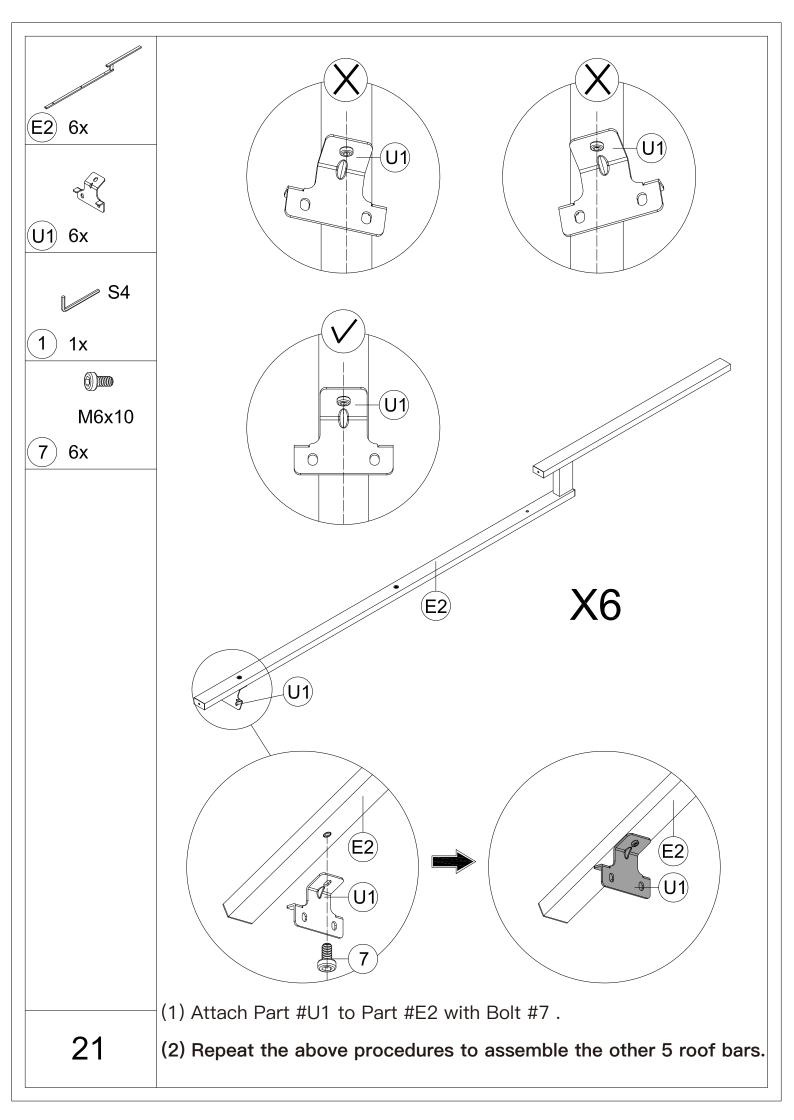


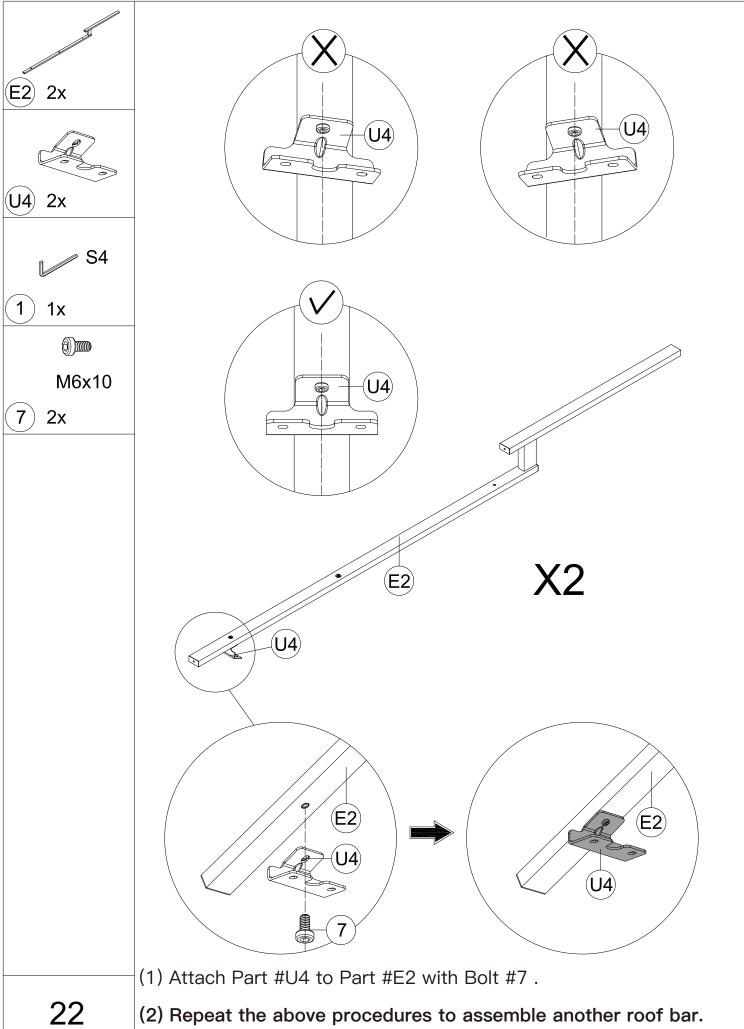
(1) Connect Part #E1 and Part #E with 2 Bolts #8.

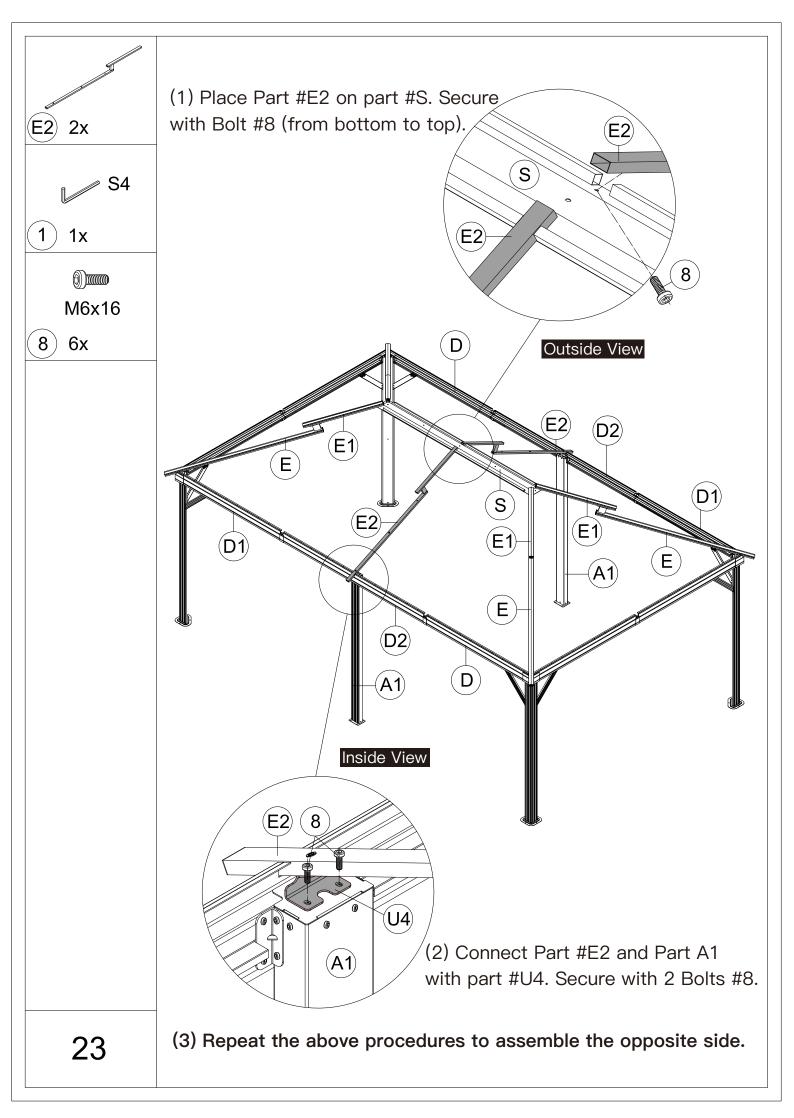


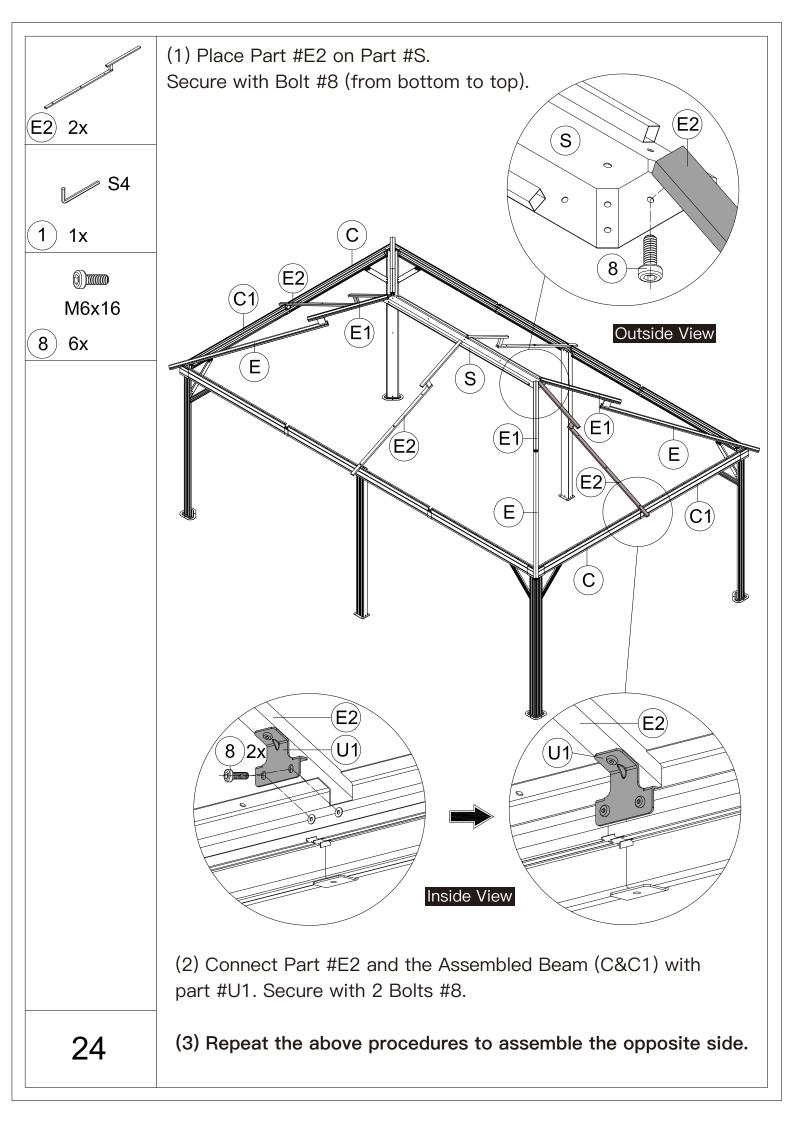
- (2) Attach Part #U to Part #E with Bolt #8.
- (3) Repeat the above procedures to assemble the other 3 corner roof bars.

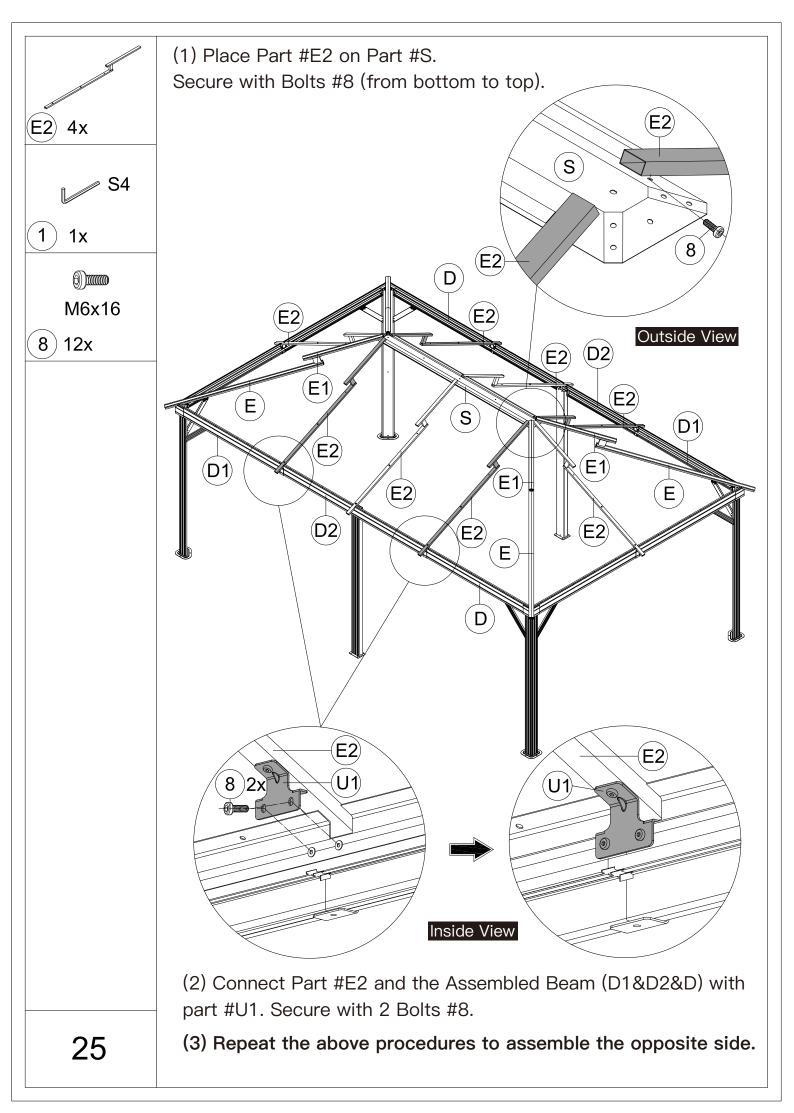


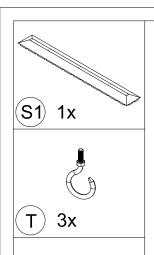


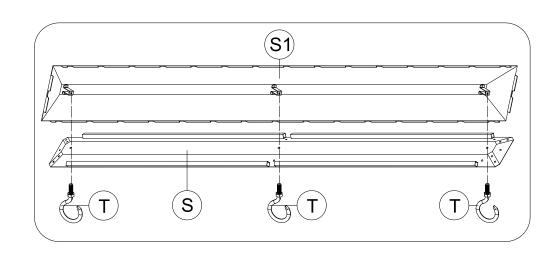






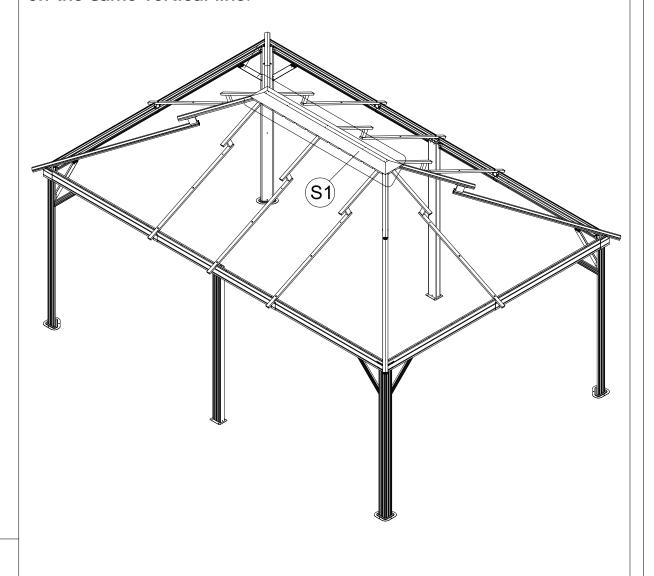


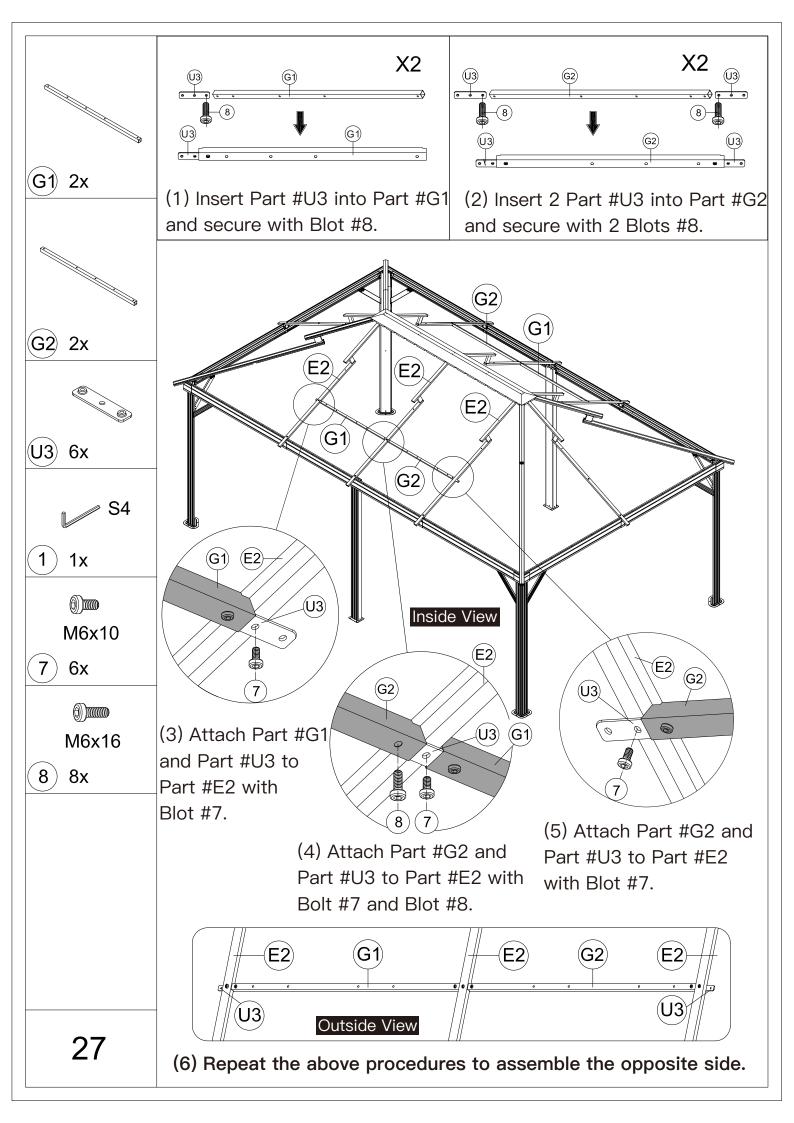


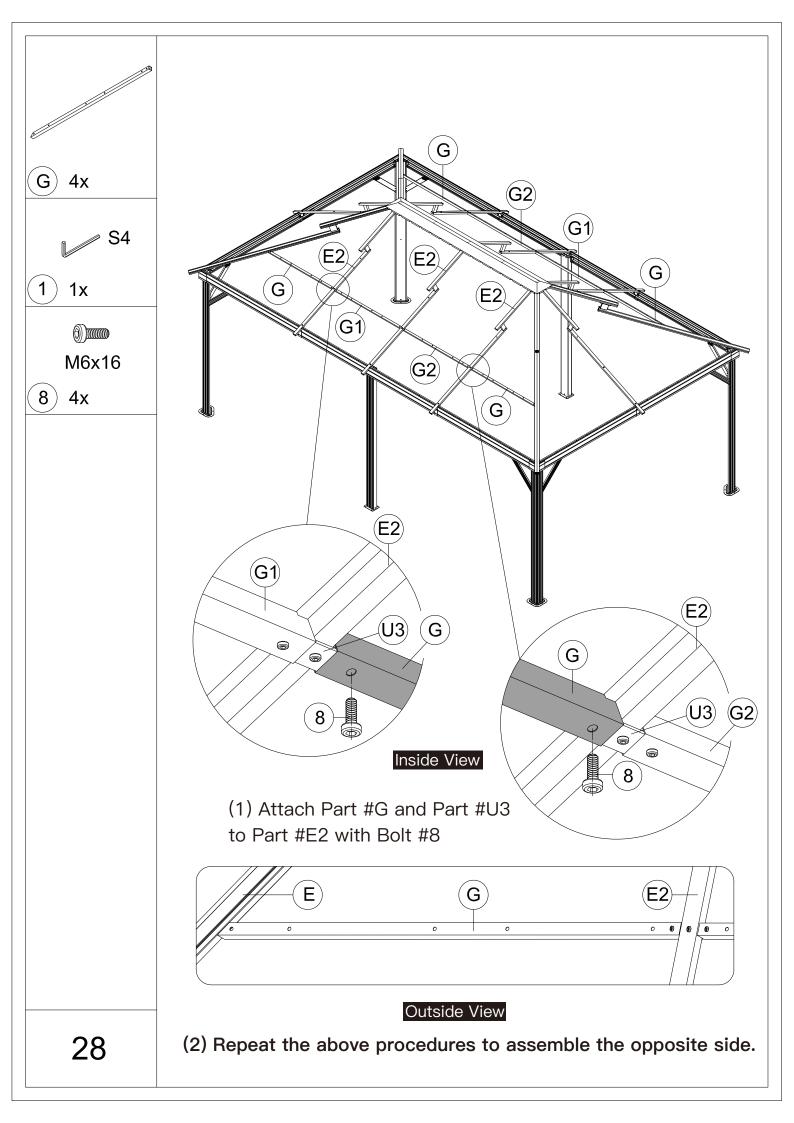


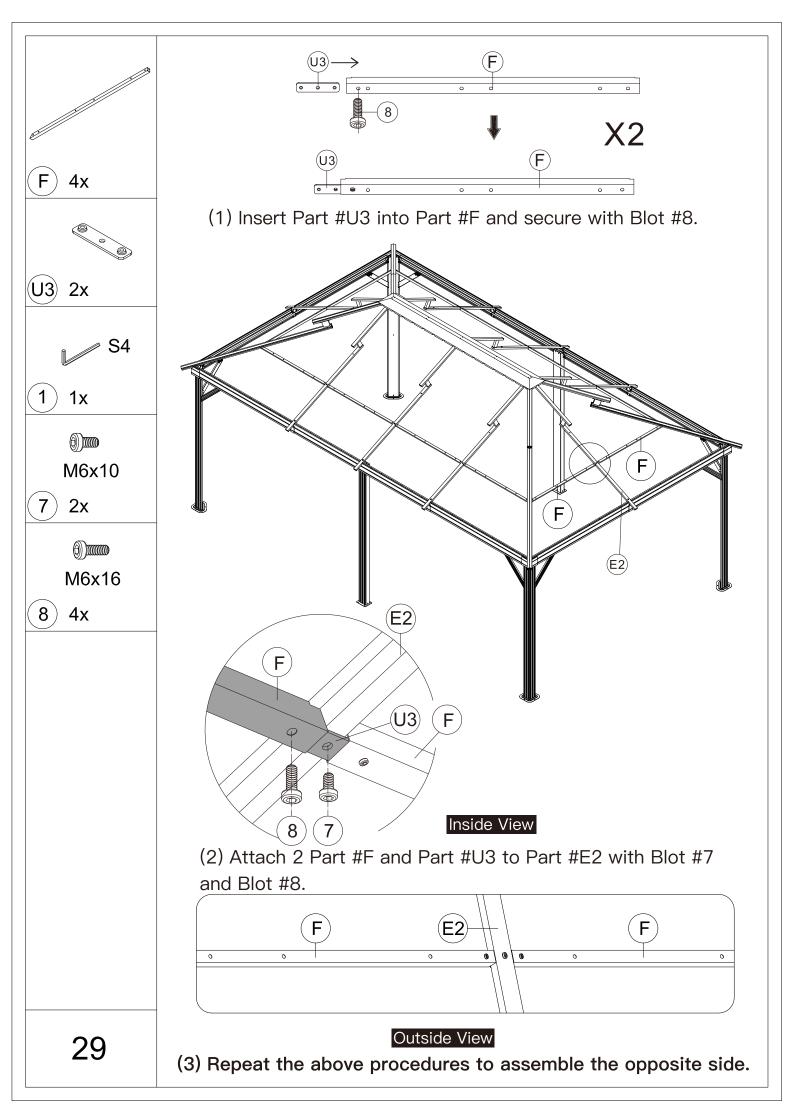
Secure 3 Part #T to Part #S and Part #S1. (From bottom to top)

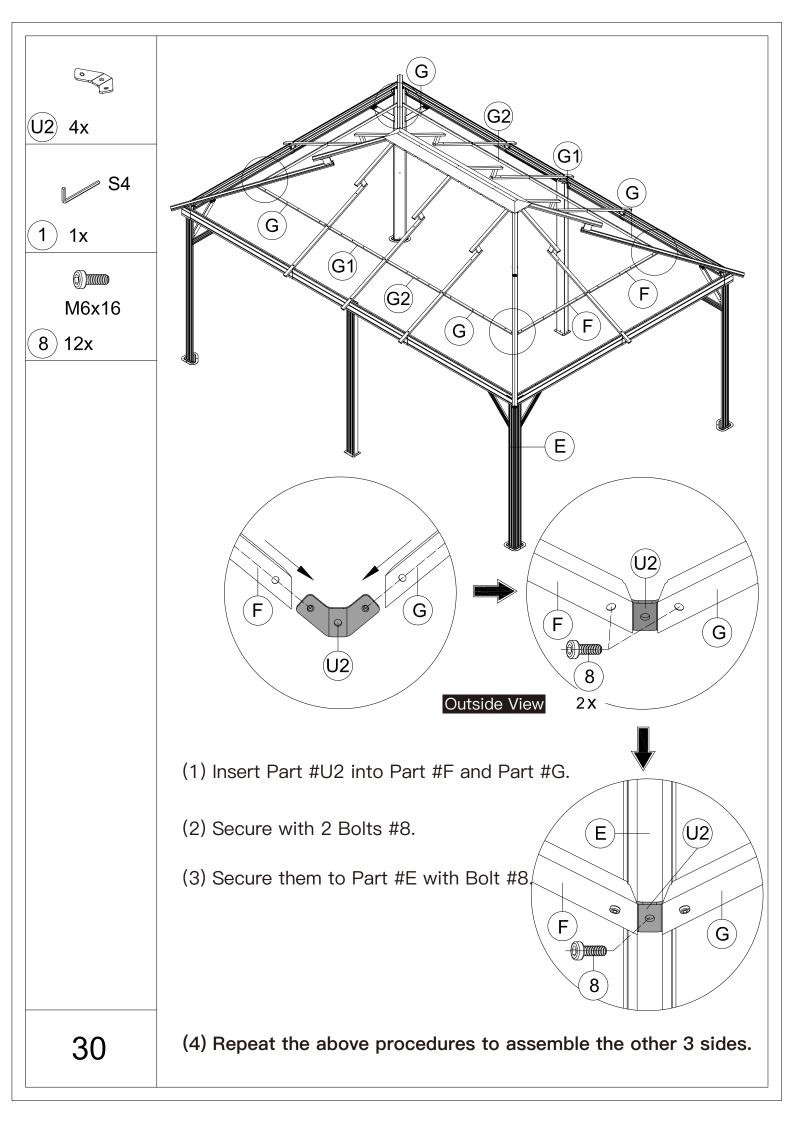
ATTENTION: The holes of Part #S and Part #S1 need to be aligned, on the same vertical line.

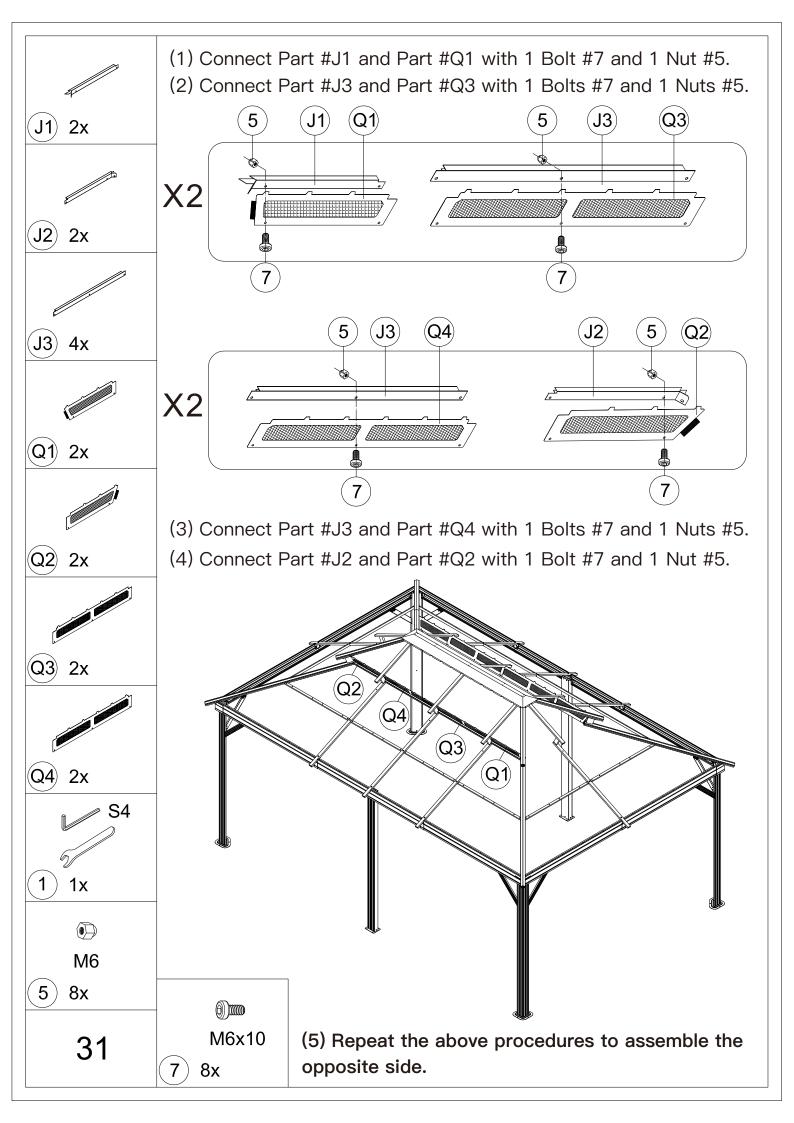


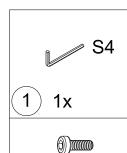






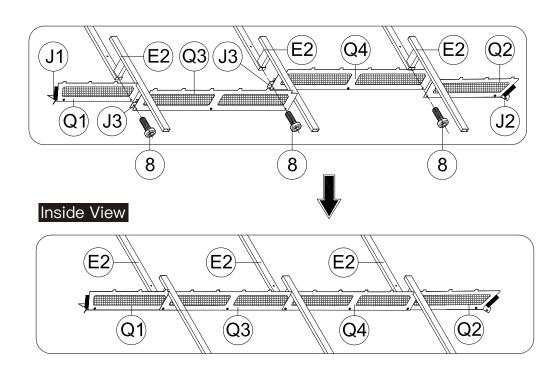




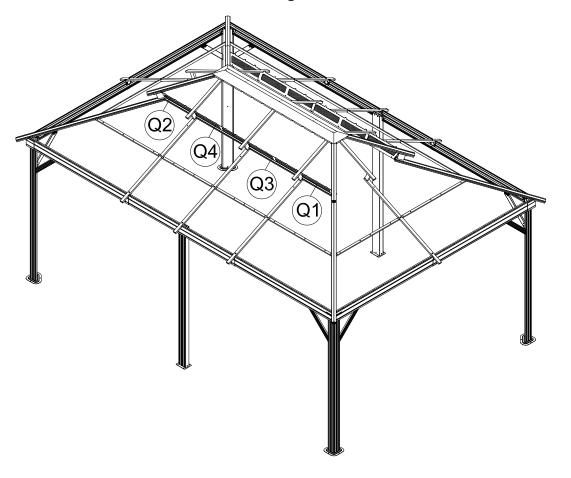


M6x16

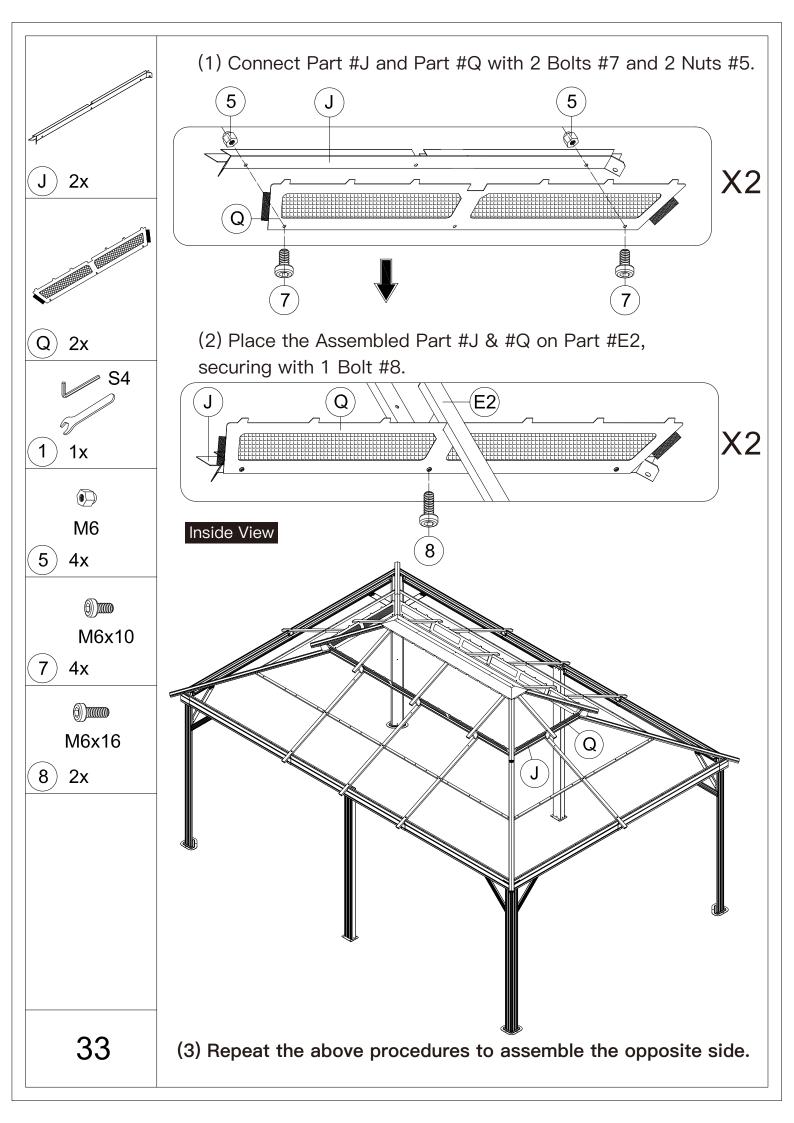
8) 6x

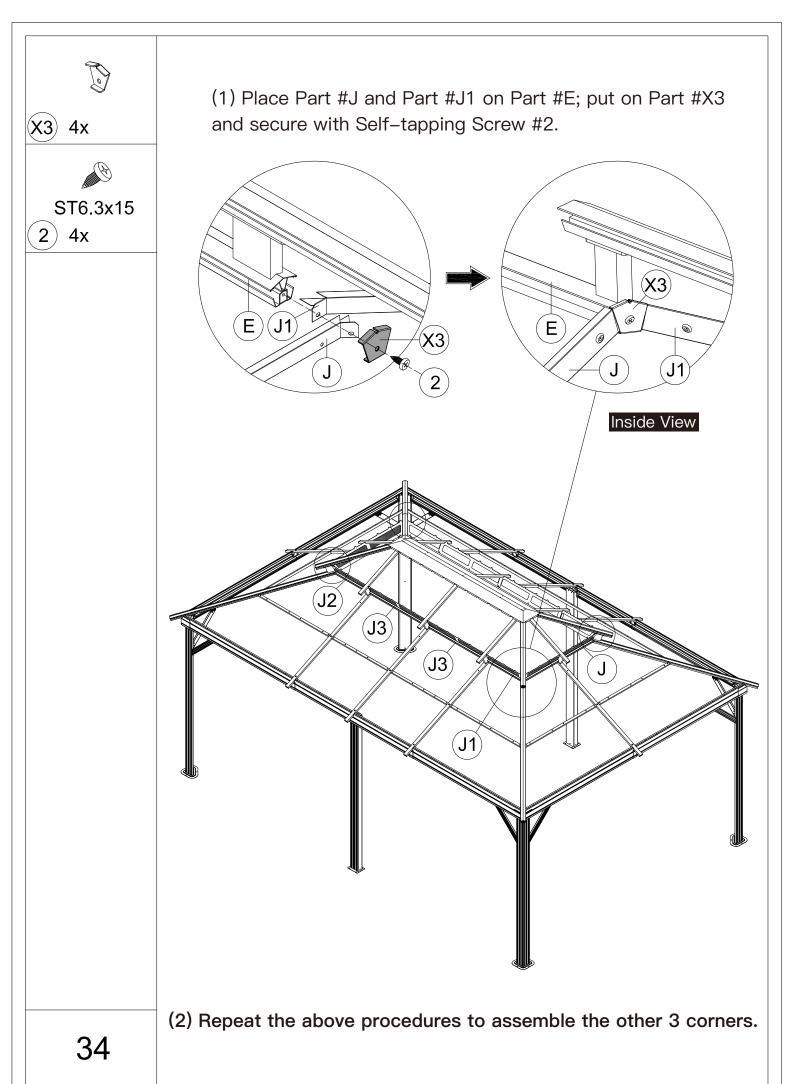


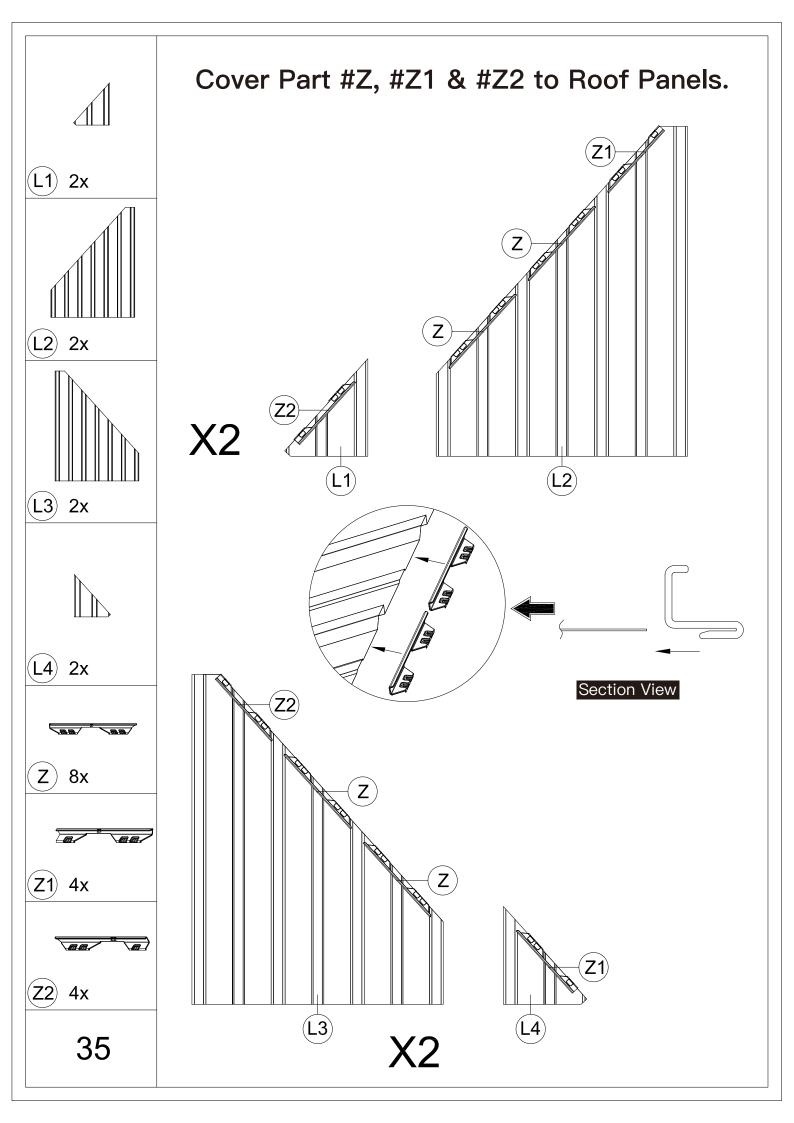
(1)Place the Assembled J1 & Q1, J3 & Q3, J3 & Q4 and J2 & Q2 on Part #E2, securing with 3 Bolts #8.

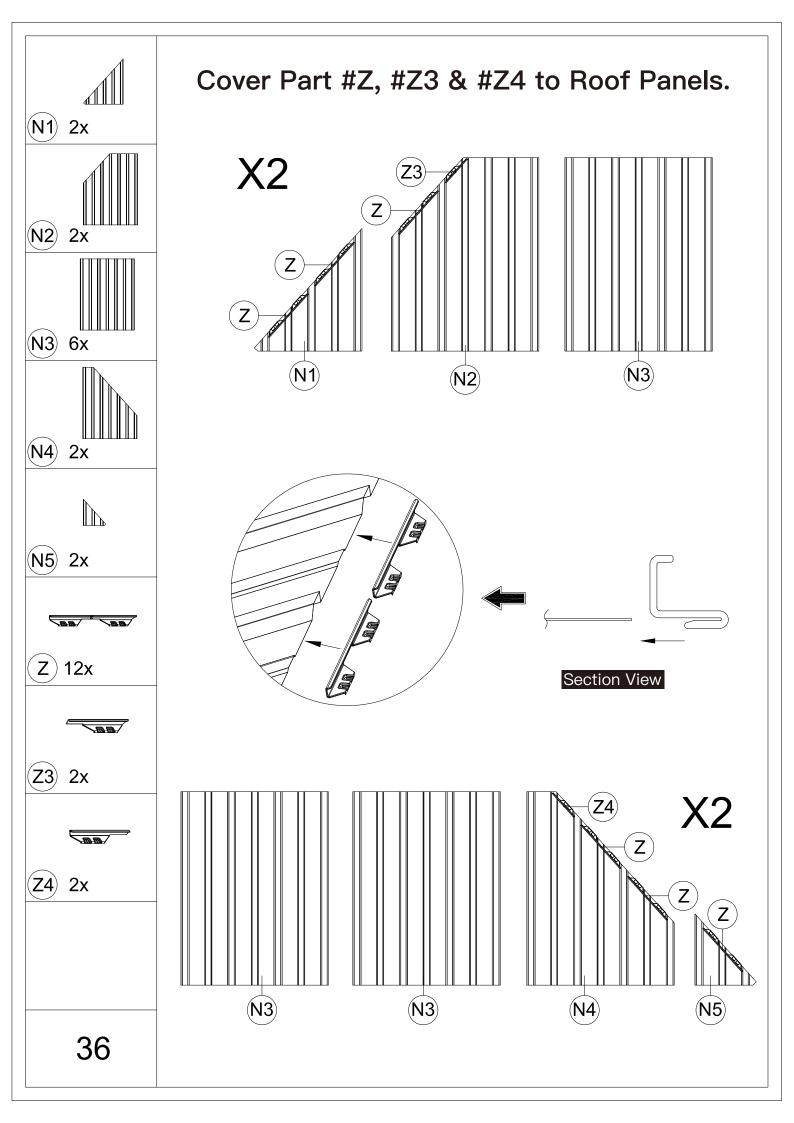


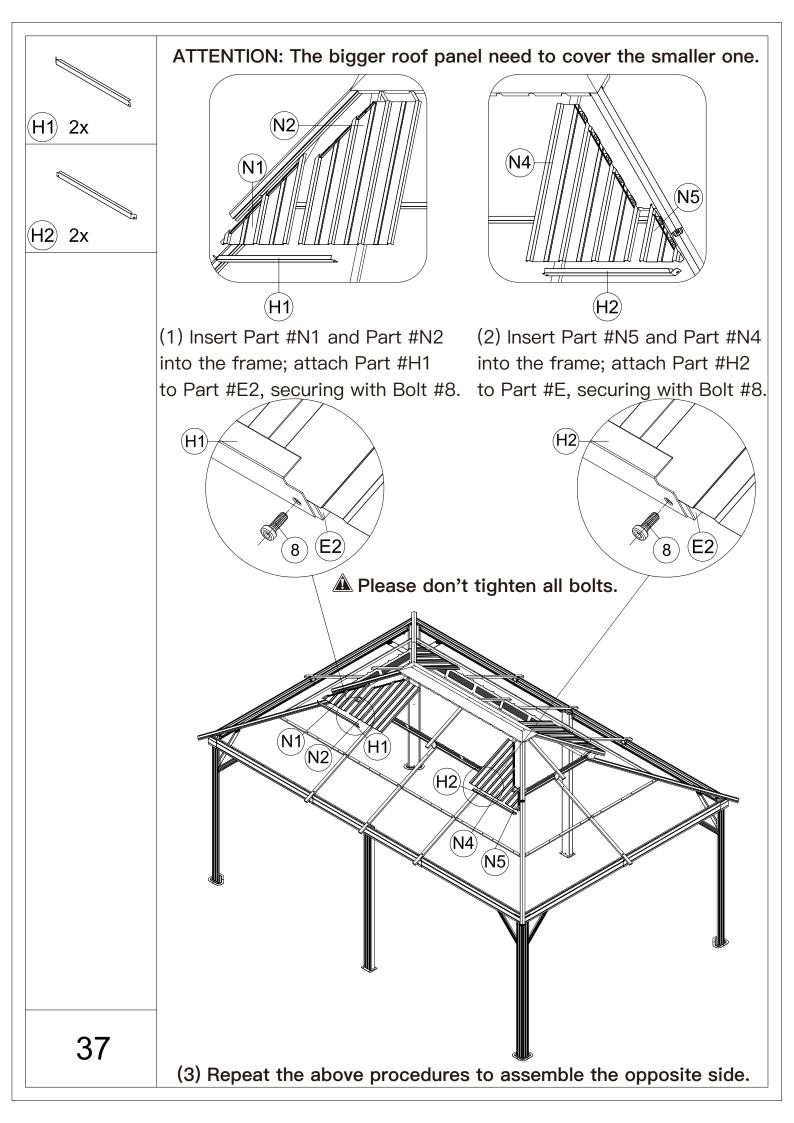
(2) Repeat the above procedures to assemble the opposite side.







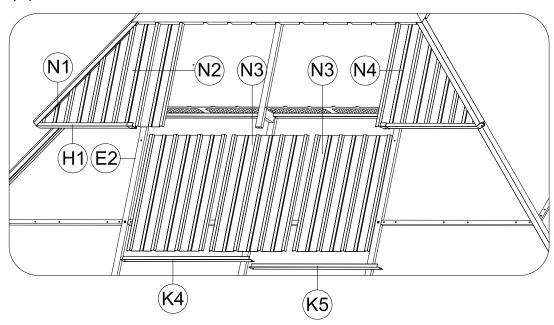




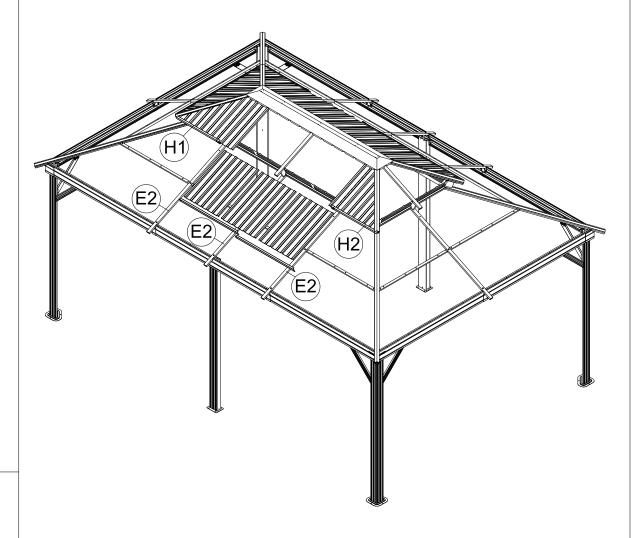


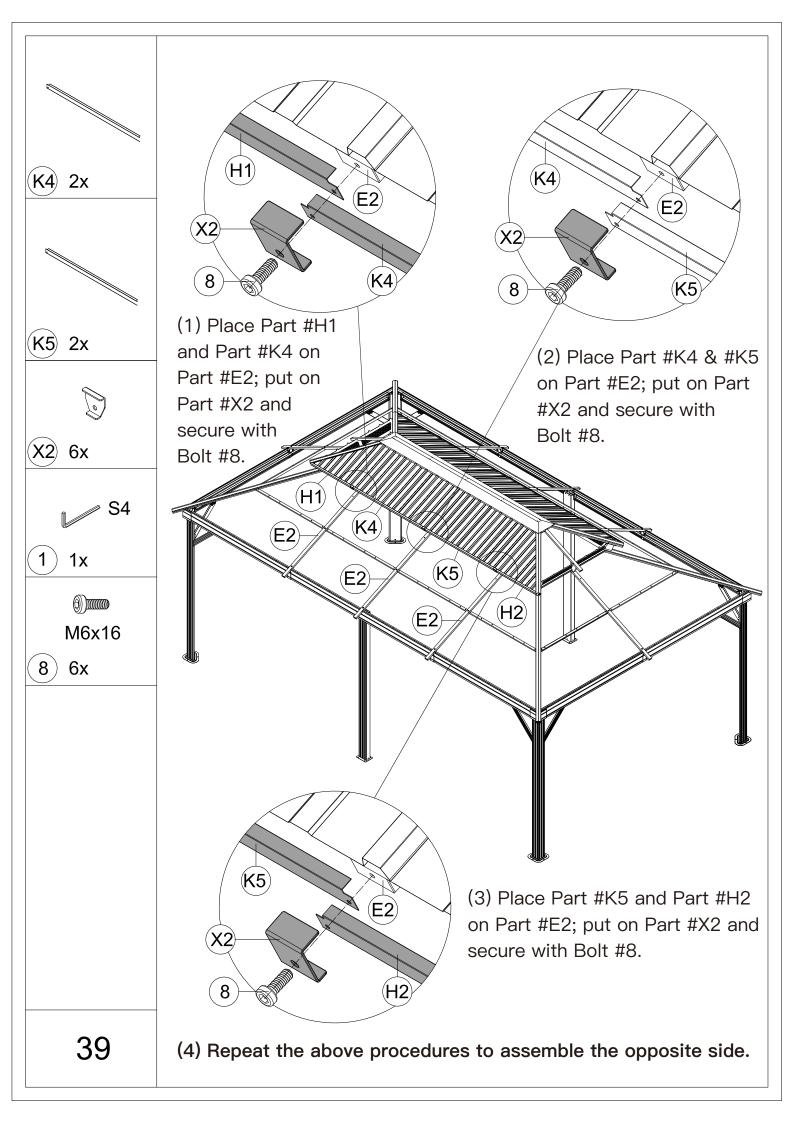
1) 1x

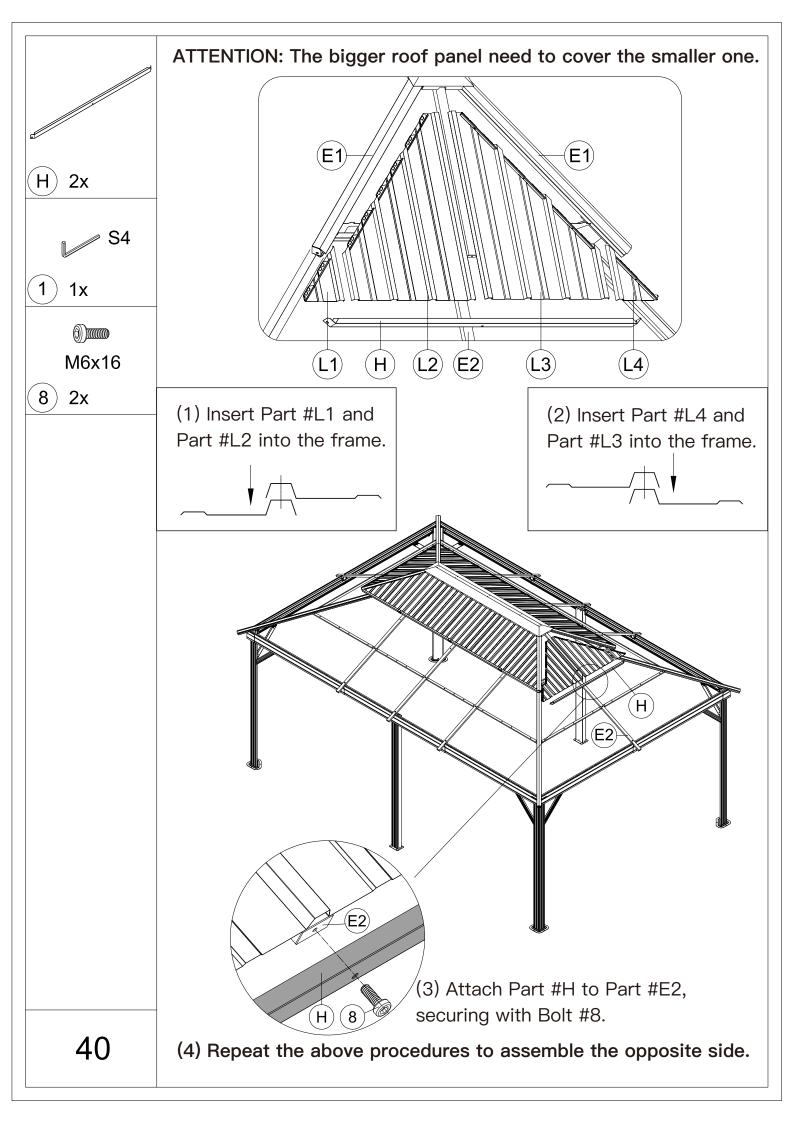
(1) Insert 3 Part #N3 into the frame.



⚠ When installing Part #H1, K4, K5, H2, you should unscrew the bolt that have not been tightened.









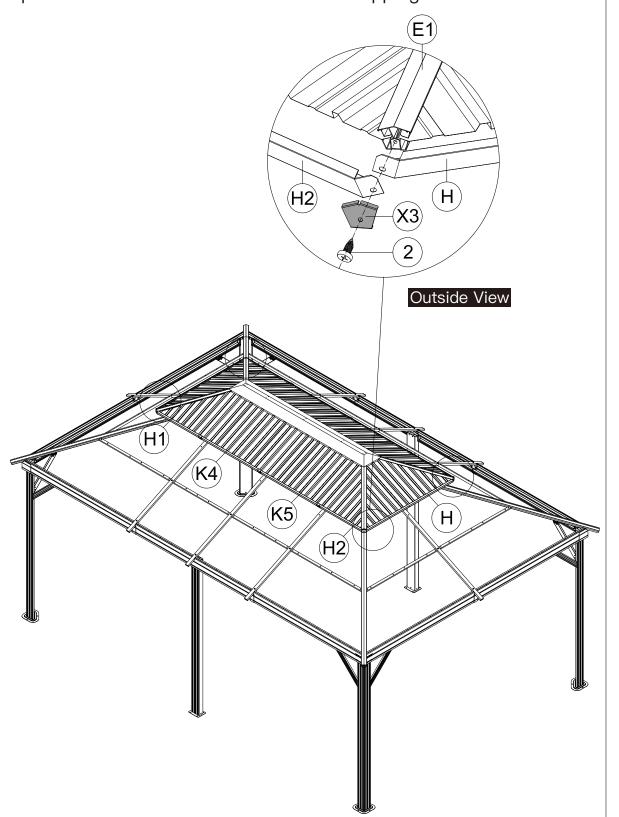
(X3) 4x



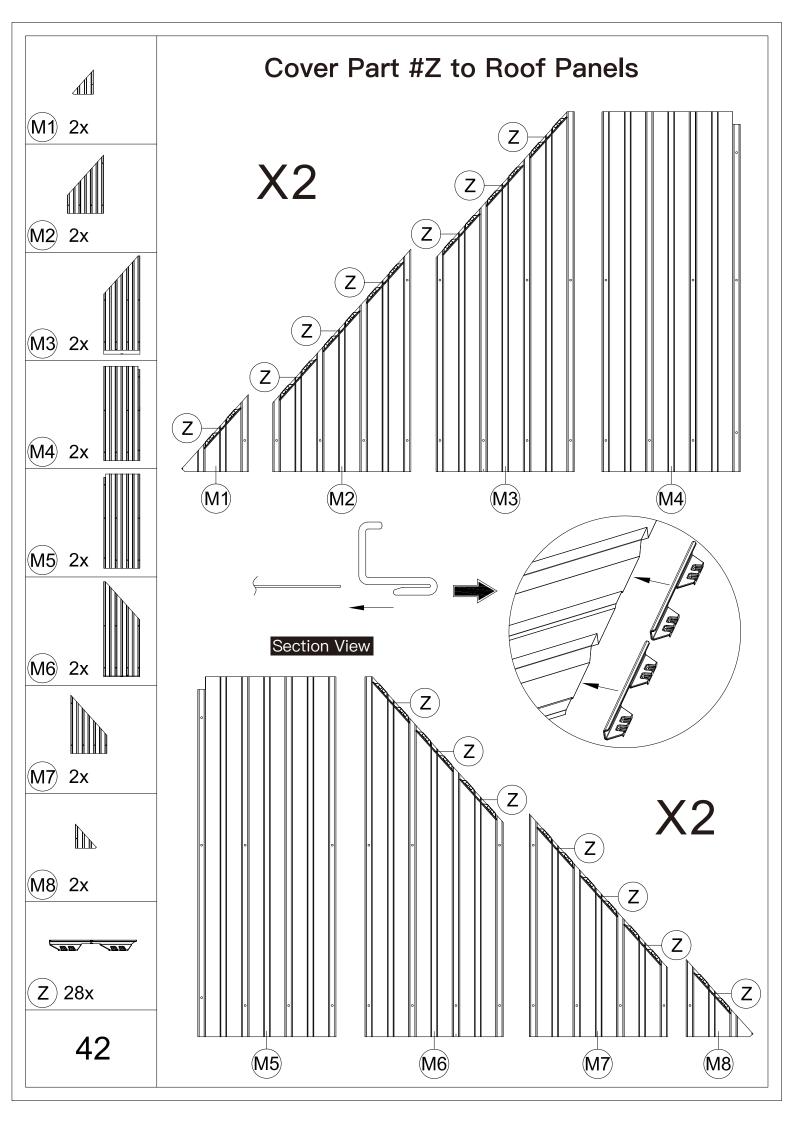
ST6.3x15

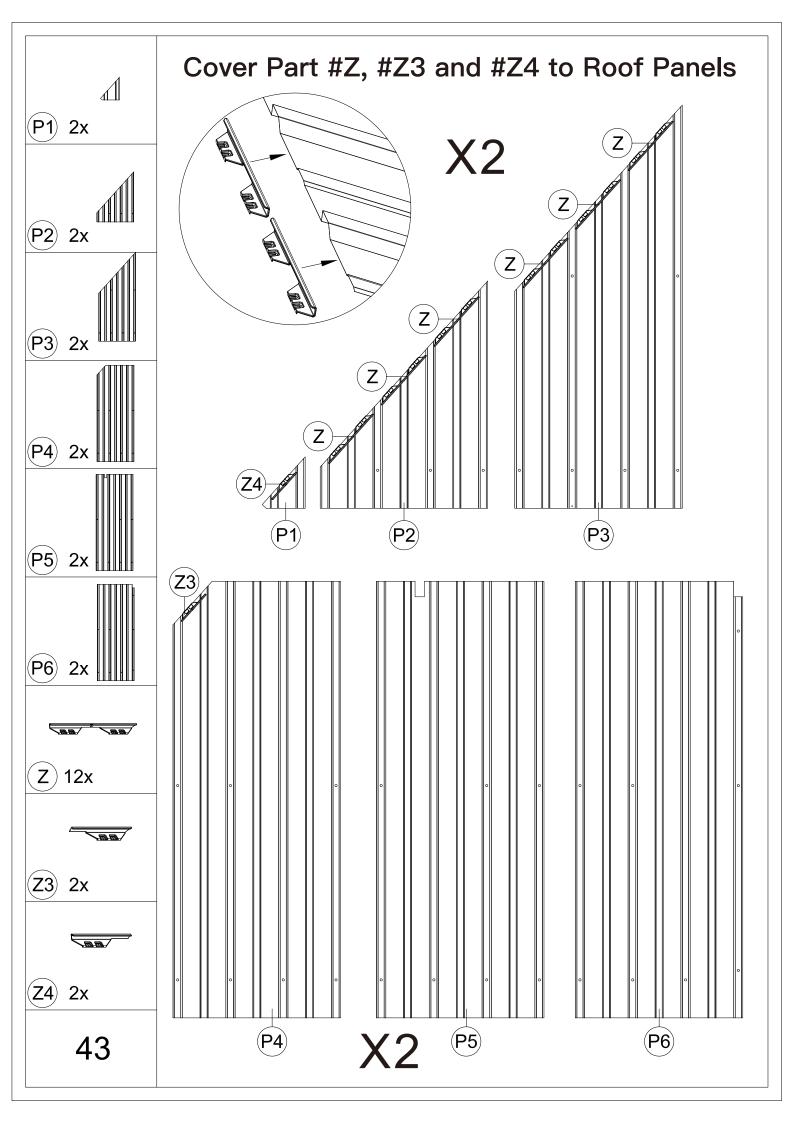
2) 4x

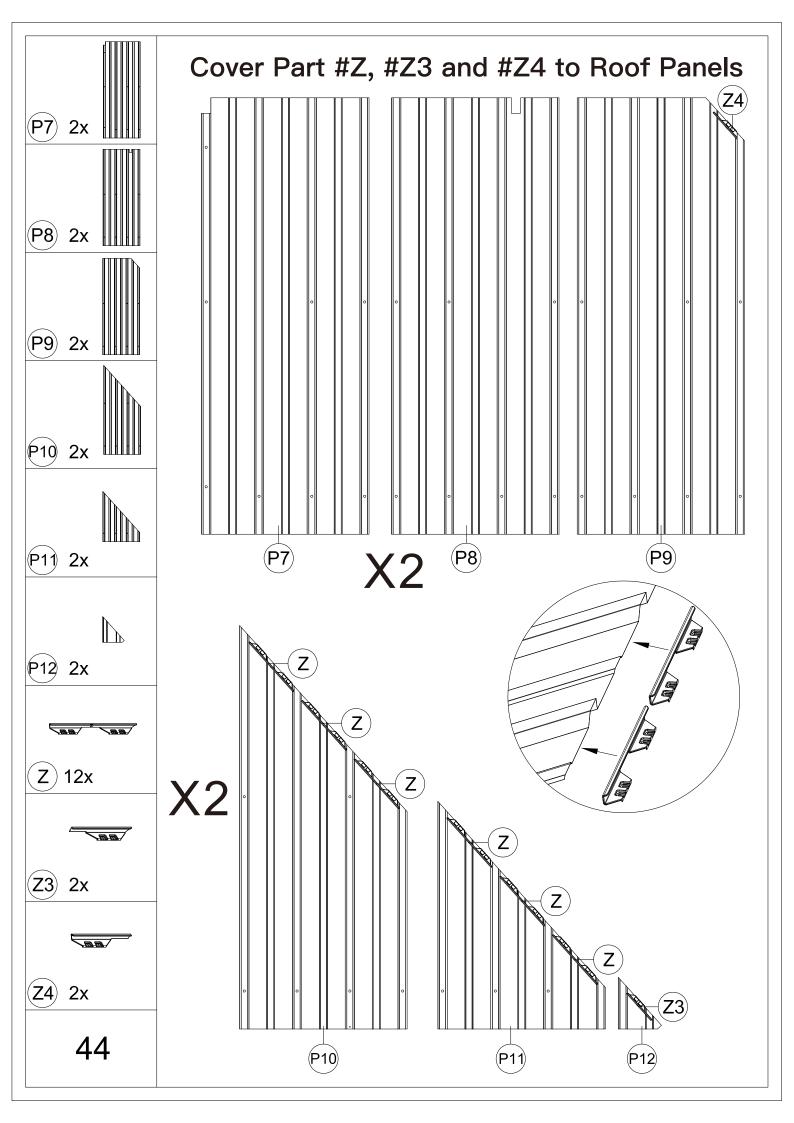
(1) Place Part #H and Part #H2 on Part #E1; put on Part #X3 and secure with Self-tapping Screw #2.

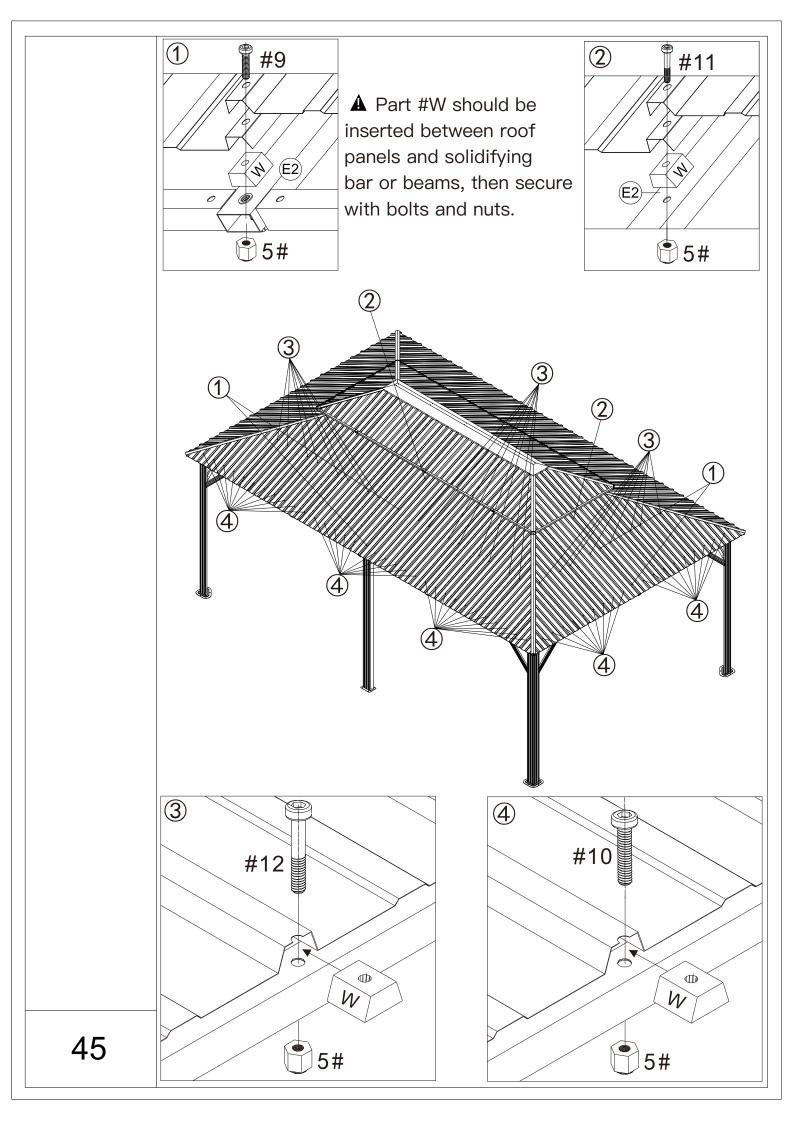


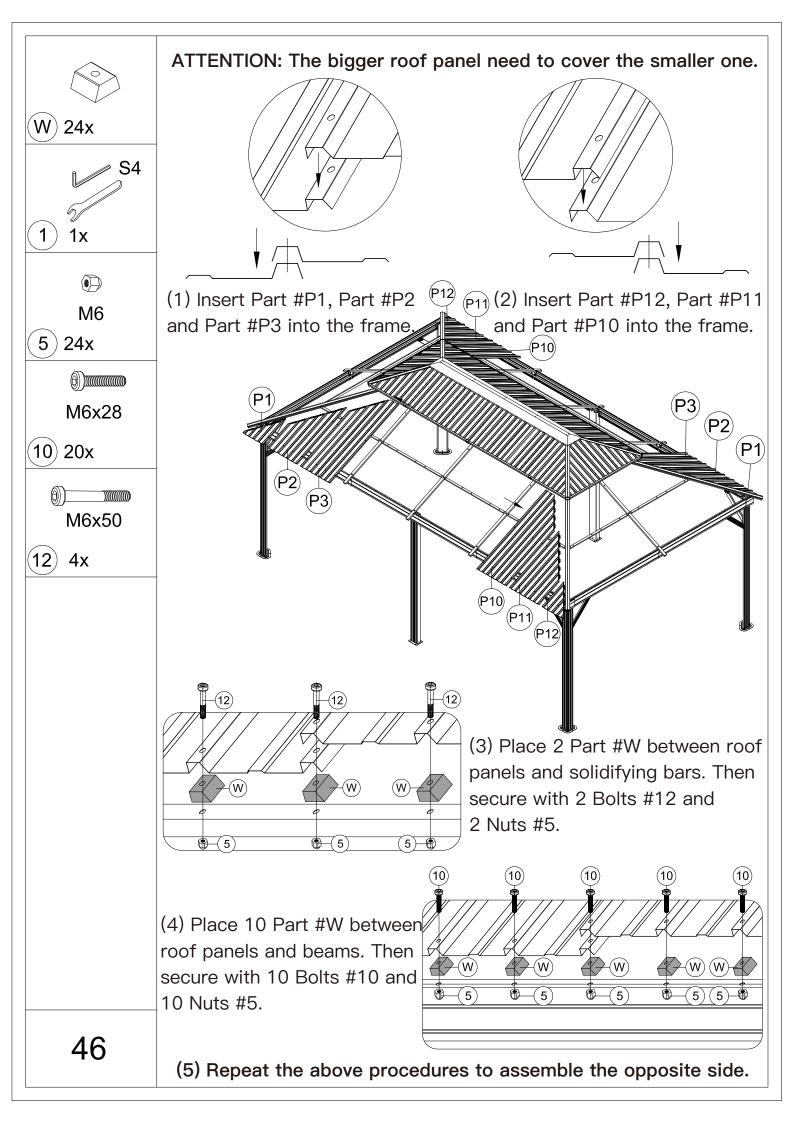
(2) Repeat the above procedures to assemble the other 3 corners.

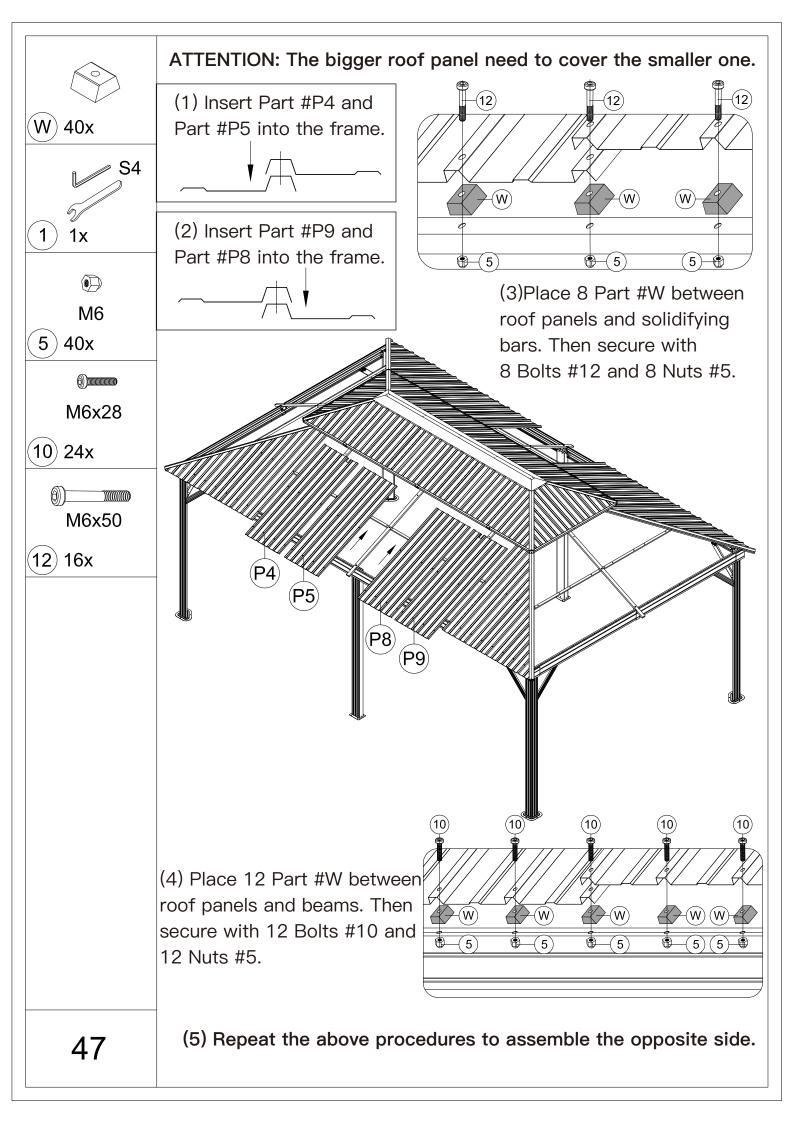


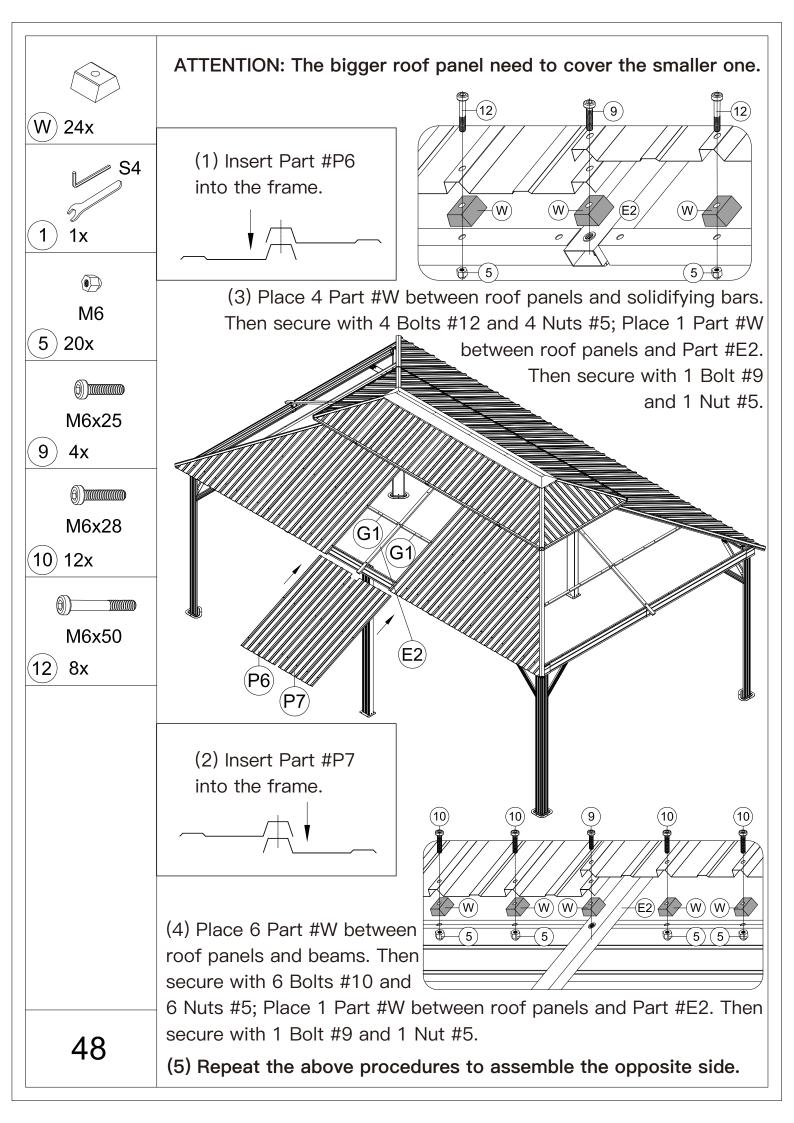


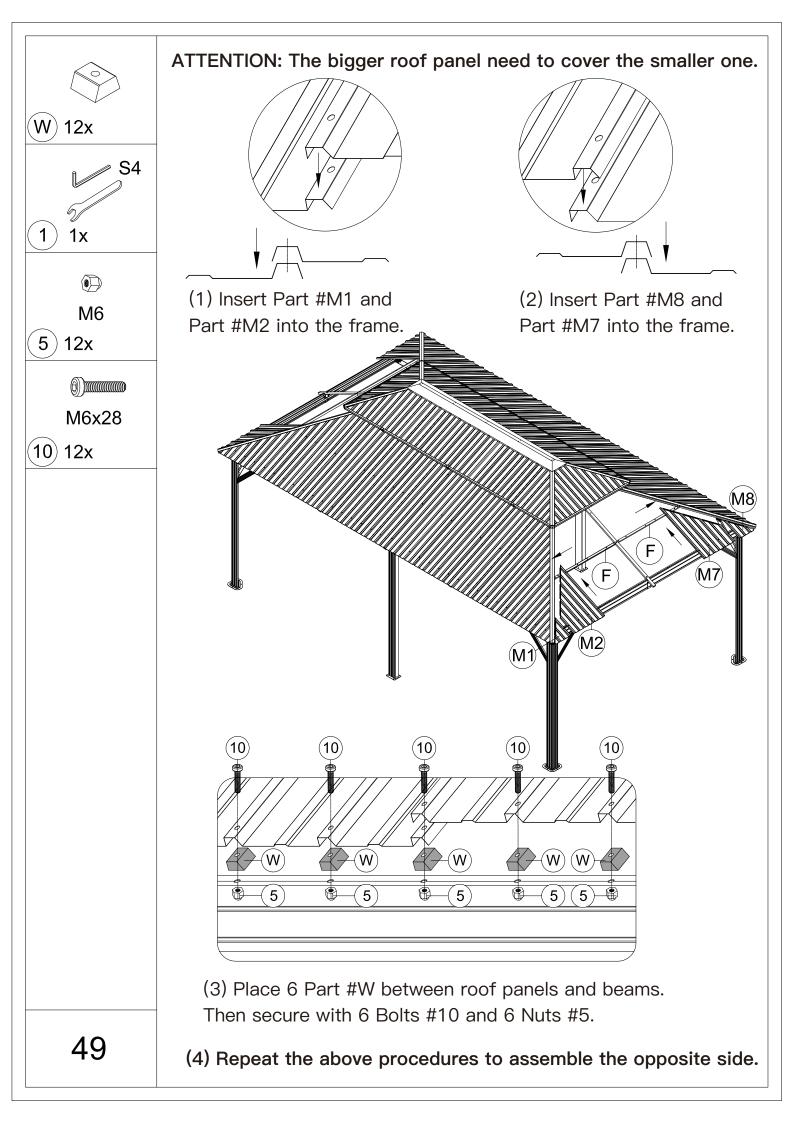


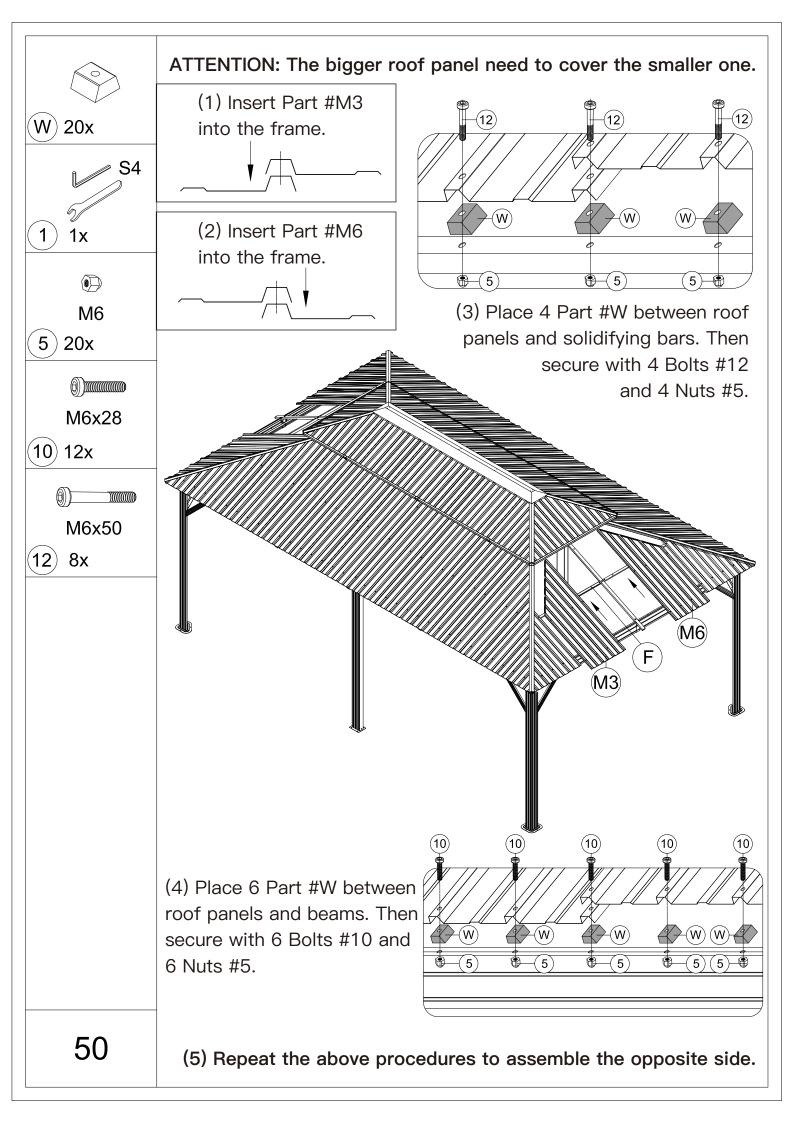


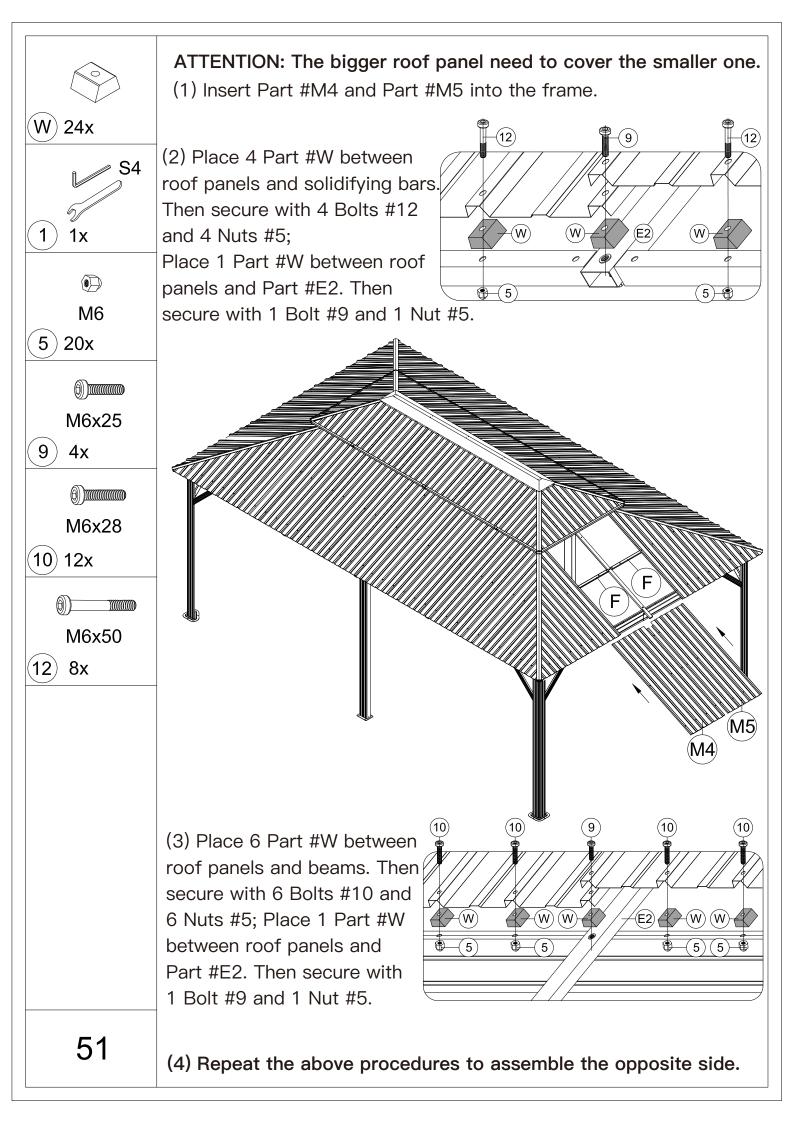


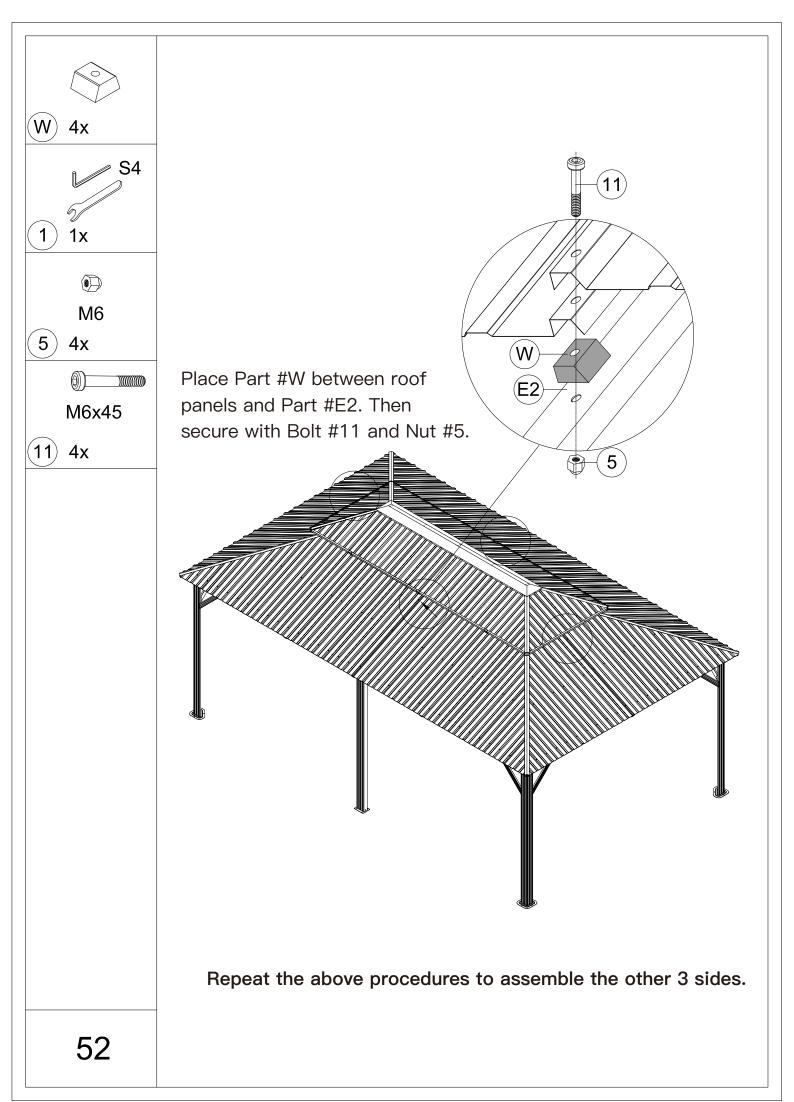


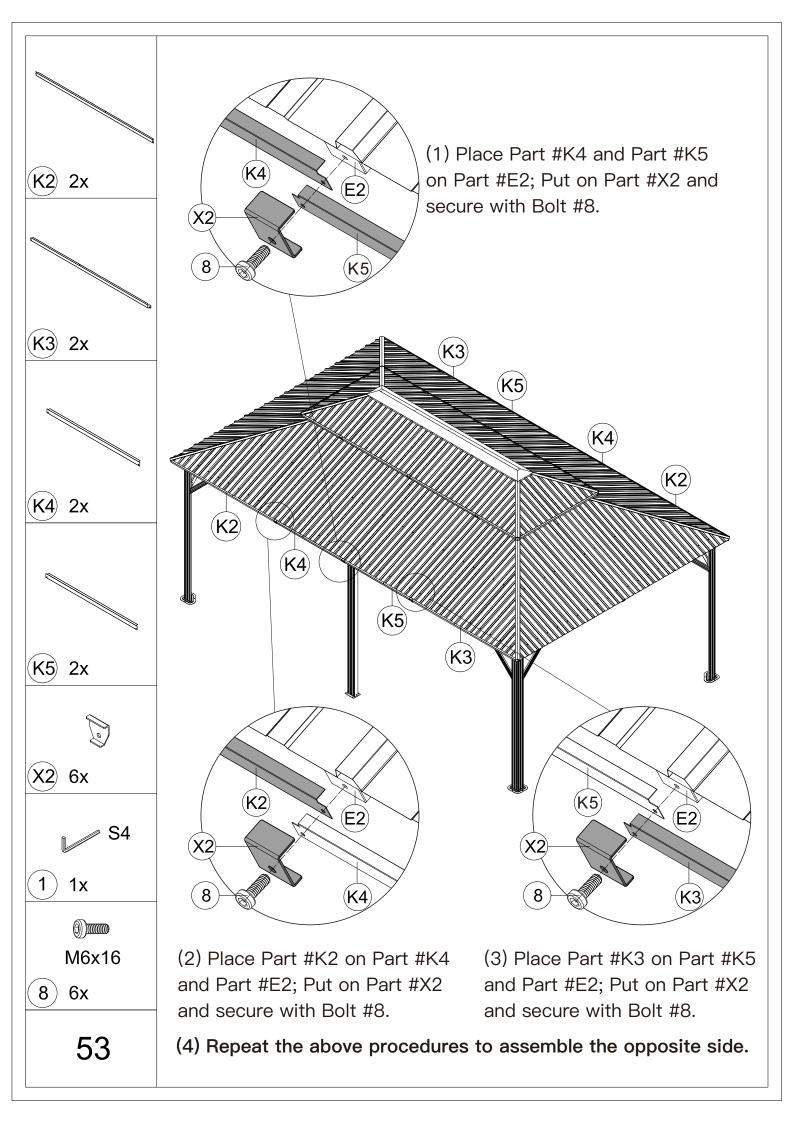


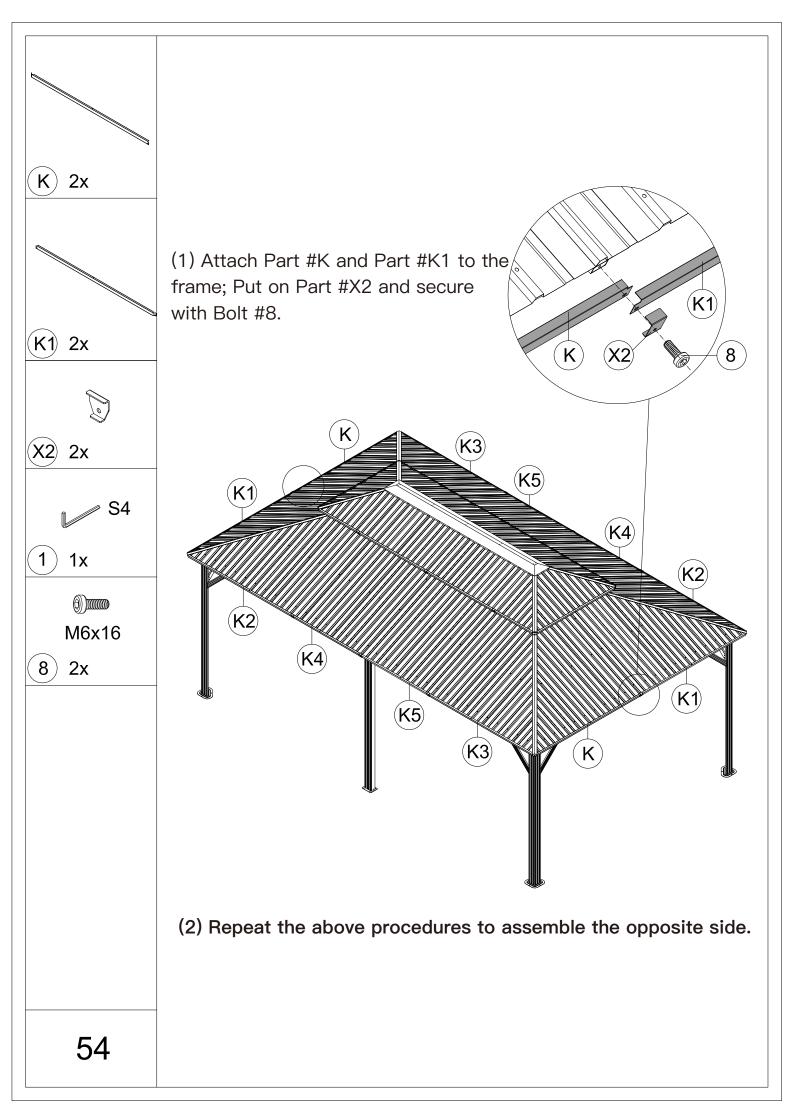












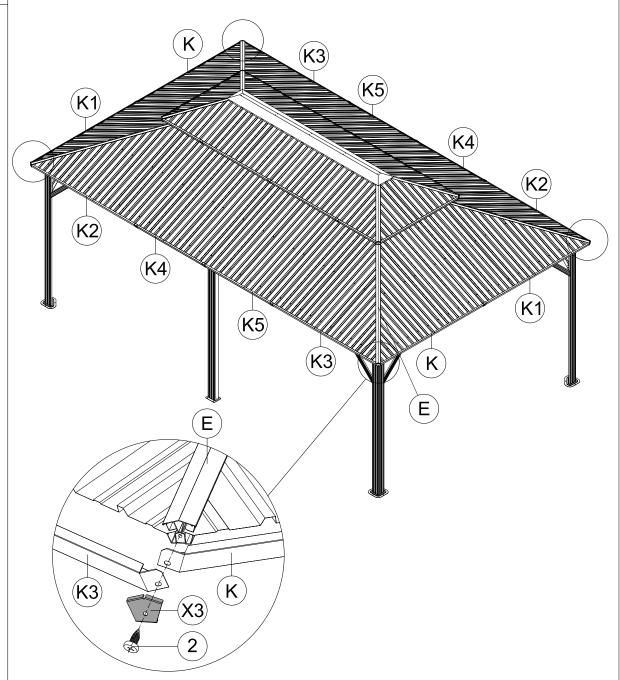


(X3) 4x



ST6.3x15

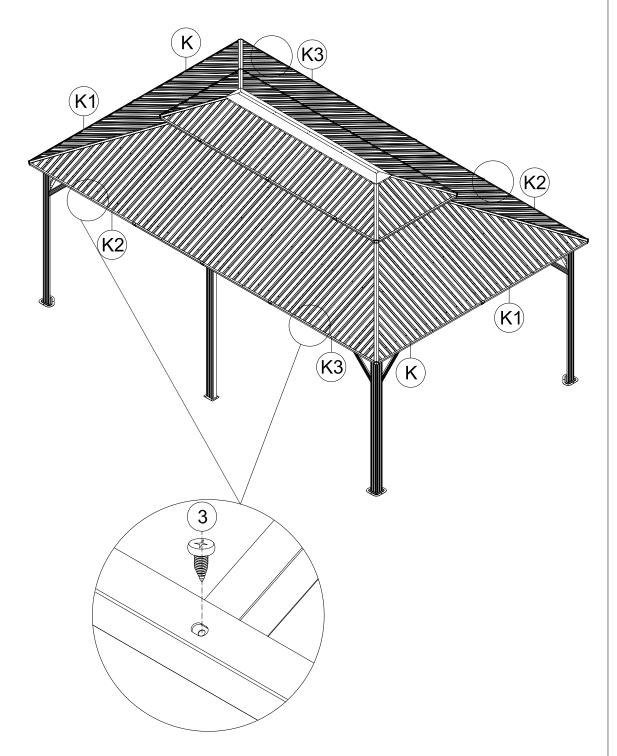
2) 4x



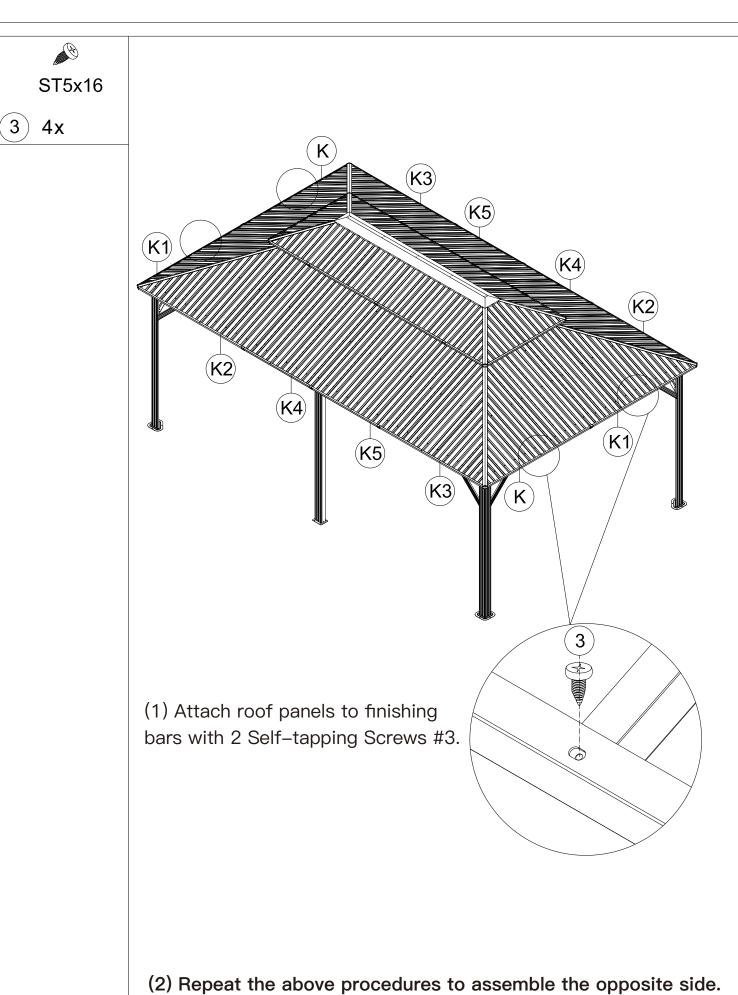
- (1) Place Part #K3 and Part #K on Part #E; Put on Part #X3 and secure with Self-tapping Screw #2.
- (2) Repeat the above procedures to assemble the other 3 corners.



(3) 4x



- (1) Attach roof panels to finishing bars with 4 Self-tapping Screws #3.
- (2) Repeat the above procedures to assemble the opposite side.



How to Put the 144 Hooks into the Double-track

Double-track

