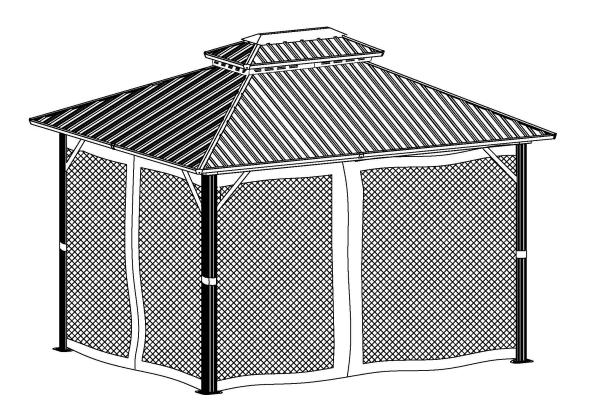
ASSEMBLY INSTRUCTION

12'x 10'Steel DOUBLE ROOF GAZEBO





Important Safety Instructions



Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

Caution!

Proper placement of your gazebo is essential.

Do not place the product underneath electrical lines.

Keep children away during assembly.

This product contains small parts which can be swallowed by children.

Keep fingers away from the places where they can be pinched or trapped.

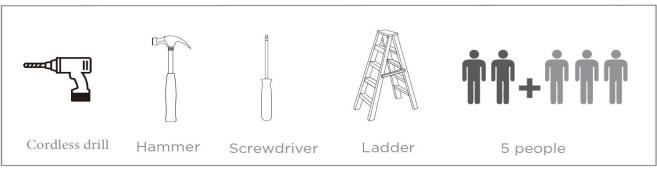
Do not attempt to assemble the gazebo if any parts are missing.

- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be built onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.

- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

IMPORTANT:

- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service Centre at 888-328-5111.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step.
- Needed for assembly: (The following tools are not included)





This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



Use Level
Check that set or assembly is properly level before proceeding.



Check that assembly is square before tightening bolts.



Tighten Bolts
Do not overtorque mounting bolts.
Over-tightening may cause the wood
to crack creating splinters and other
structural damage.

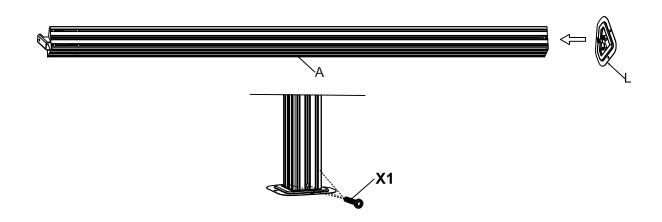


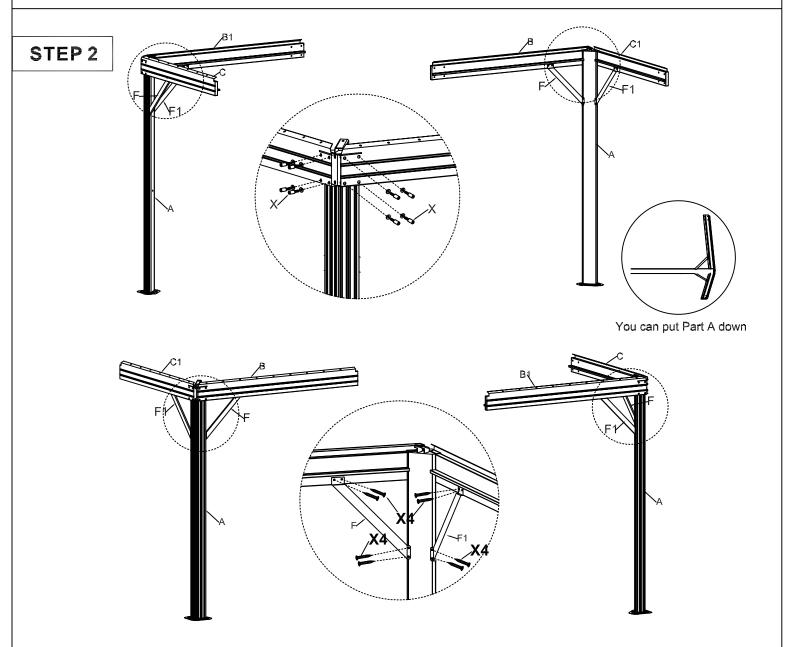
Measure Distance

Α		4	J1		4
В		2	J2		4
B1		2	K		1
С		2	K1		1
C1		2	L		4
D		4	M1		6
Е		4	M2	0	8
F	♦	4	M3	0 0 0	4
F1		4	M4		4
G1	√	2	M5		76
G2		2	M6		4
G3	~	2	M7		2
G4		2	N1		2
G5		2	N2		2
G6	~	2	N3		2
G7		2	N4		2
G8		2	N5		2
G9		2	N6		2
Н	<u> </u>	4	Y1		2
I		4	Y2		2

Y3		2	R		56
Y4		2	R1		24
Y5		2	X	⊕ ⊚ M6*10	32
Y6		2	X1	⊚— M6*15	108
01	1	2	X2	⊚ ©) M6*25	64
02		2	Х3	⊚ —— M6*25	5
O3		2	X4	⊕ 5*10	56
O4		2	X5	⊚ © M6*47	16
O5		2	X6	⊕ © M6*50	4
V1		2	X7	0 — M6*30	4
V2		2	Z 1		1
V3		2	Z 2		2
V4		2	Z3		2
V5		2	Z 4		2
Р	0 0 0	4			1
Q	6	36			8

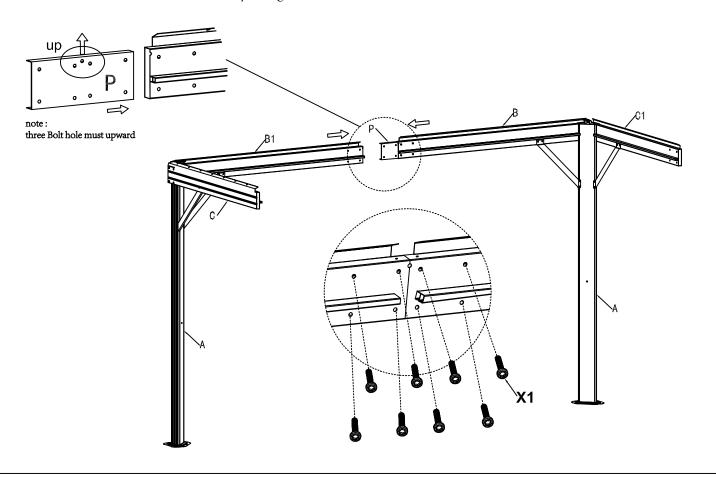
Connect Stake Plate(L) to bottom of Post(A) by using Bolt (X1)



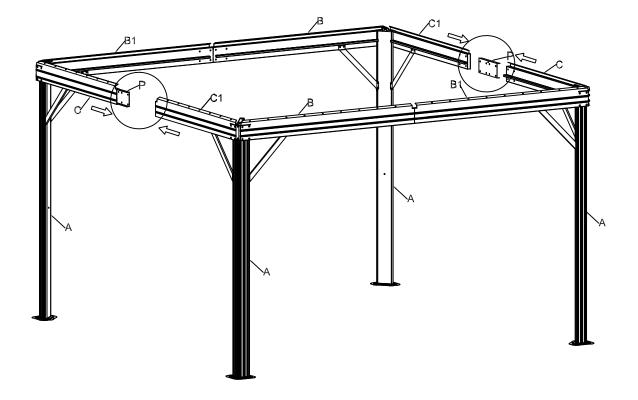


1-Attach Long Side Beam (B/B1) and Short Side Beam (C/C1) to Post (A), fix by using Bolt (X). 2-Attach Top of Left/Right Slant Support (F/F1) to Assembled beam (B/B1/C/C1) and attached the bottom of Left/Right Slant Support (F/F1) to Post(A), fasten by using Bolt (X4).

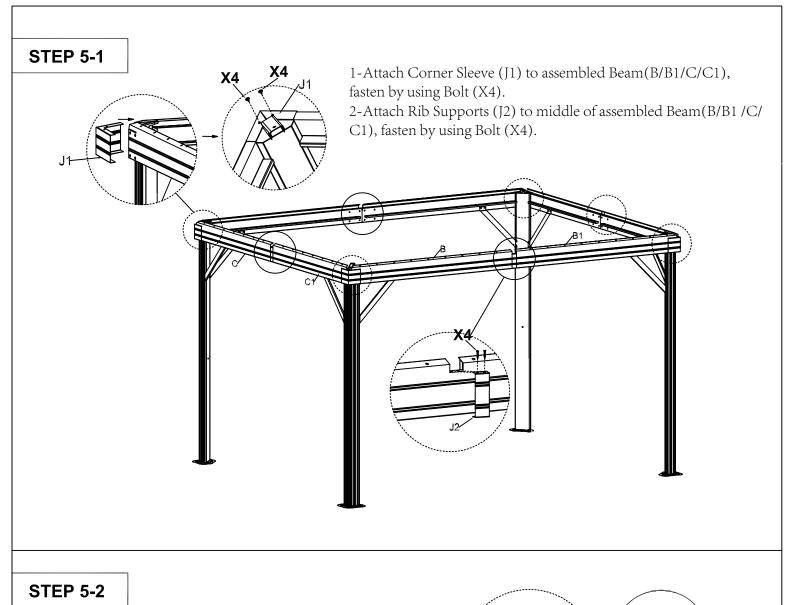
Attach assembled Long Side Left Beam (B) & assembled Long Side Right Beam (B1) to Beam Connector(P), fix by using Bolt (X1).

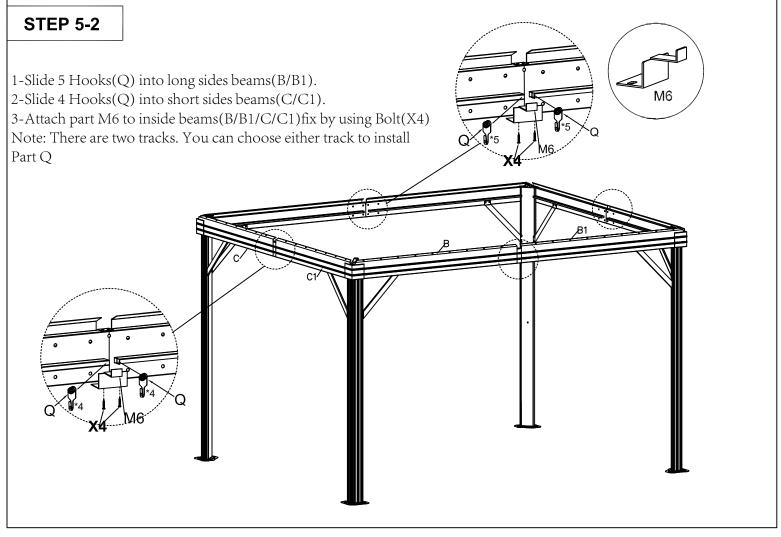


STEP 4

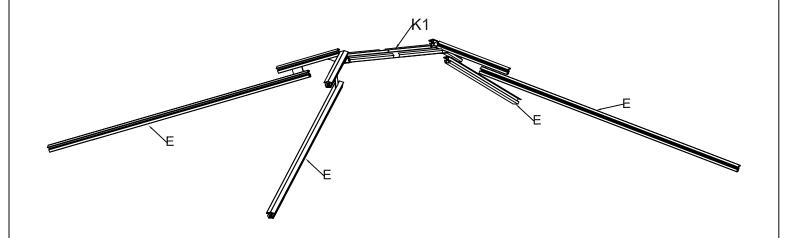


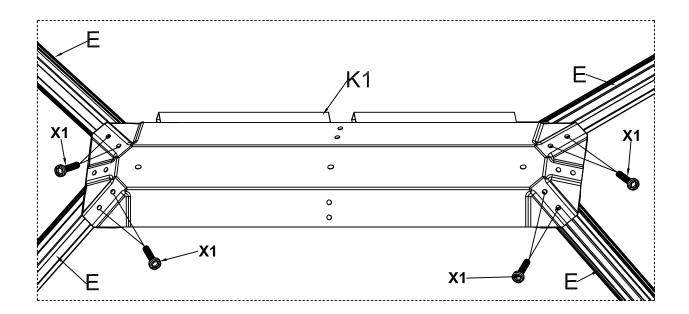
Attach assembled Short Side Left Beam (C) & Short Side Right Beam(C1) to Beam Connector(P) ,fix by using Bolt (X1)



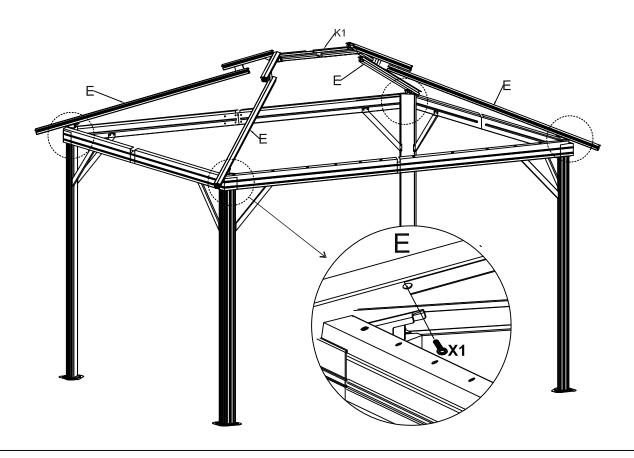


attach the top of long roof ribs (E) to the Roof Top Brace(K1)fix by using Bolt (X1)



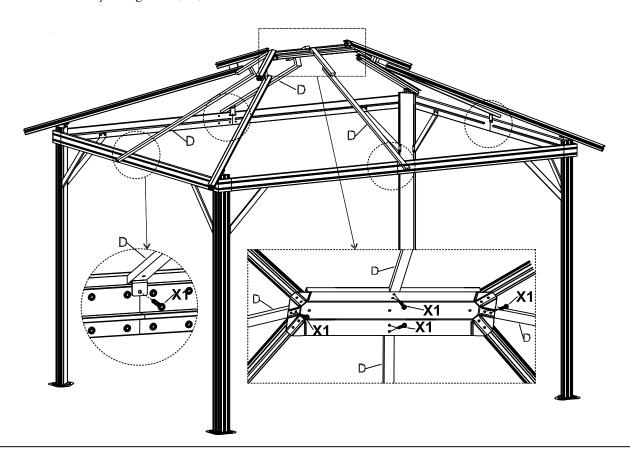


attach the tail of long roof ribs (E) to 4 Posts(A) top Corner fix by using Bolt (X1)



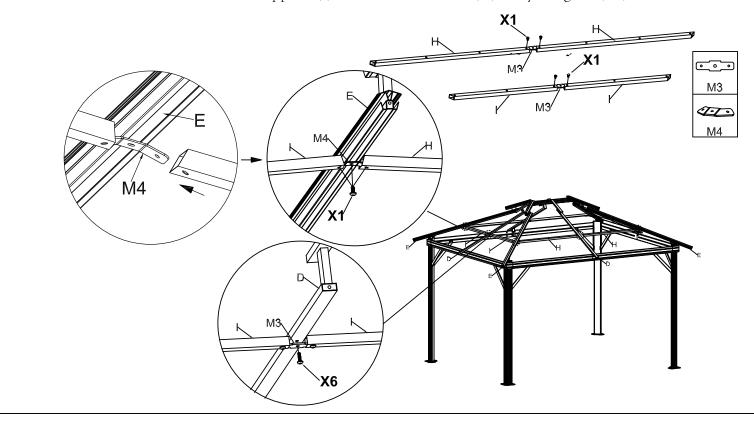
STEP 8

1-attach the top of 4 short roof ribs(D) to Roof Top Brace(K1) fix by using Bolt (X1)2-attach the tail of 4 short roof ribs(D) to the middle of 4 crossbeams (B and B1、 C and C1) fix by using Bolt (X1)

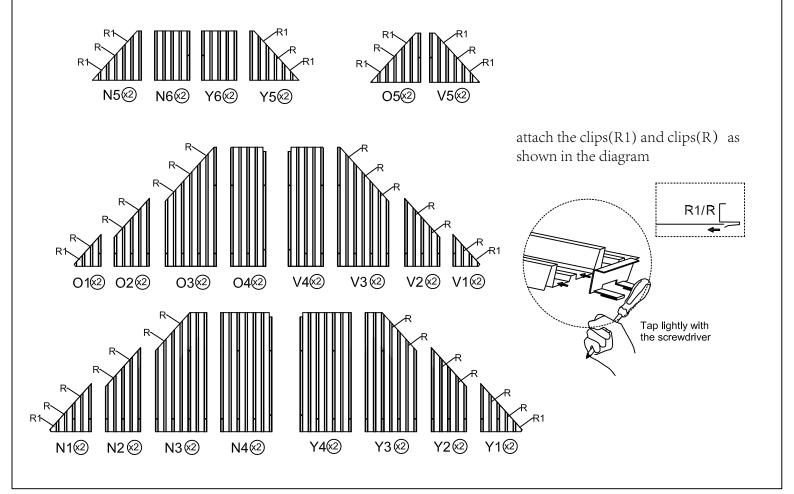


1-first attach the 2 long roof supports (H) to connectors (M3), and 2 short roof supports (I) to connectors (M3), fix by using Bolt (X1)

2-attach assembled long roof supports (H) and short roof supports (I) to connectors (M4), fix by using Bolt (X1),); then install assembled long roof supports (H) and assembled short roof supports (I) to the 4 short roof ribs (D) fix by using bolt (X6)



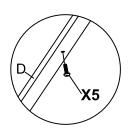
STEP 10

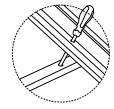


1-Install the Roof Plates (N5, N6, Y6, Y5) on the Long Sides of the Gazebo. Install the Roof Plates (O5 and V5) on the Short Sides of the Gazebo, fix by using bolt (X5)

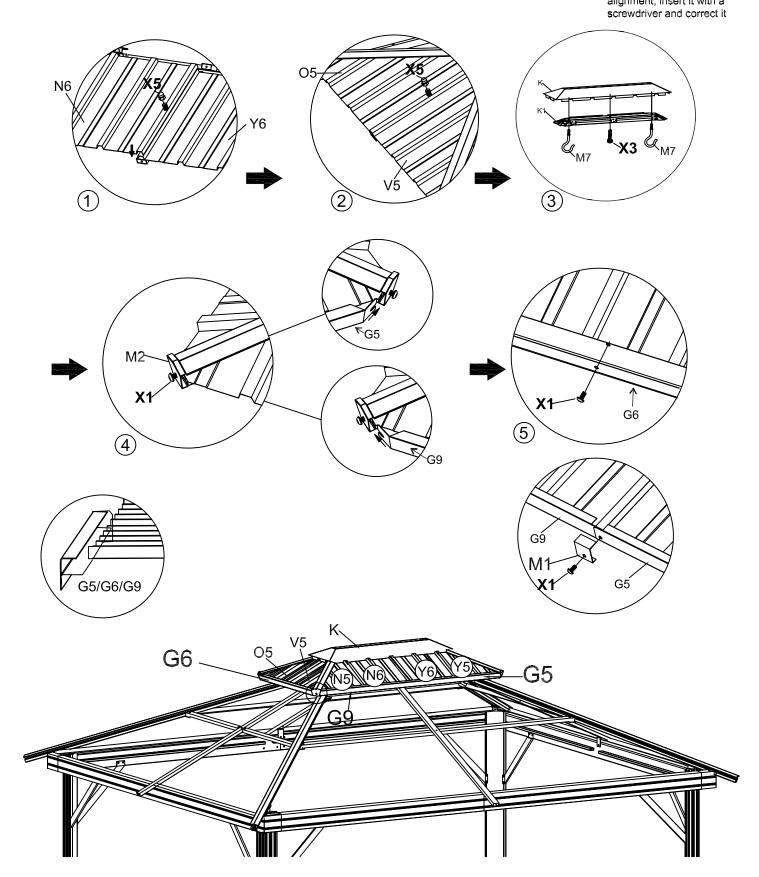
2-first fix M2 with X1 to 4 roof Corner ,but do not screw too tight,then install the fix beams(G6、G9、G5), finally tighten the (X1)

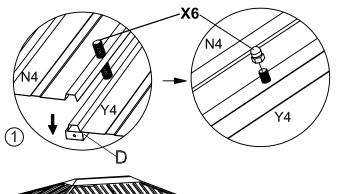
3-fix M1 with X1 to the Middle of long fix beams(G9、G5)

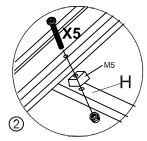


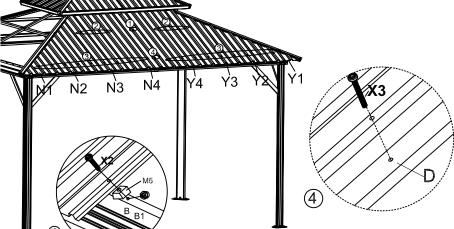


If the screw hole is out of alignment, insert it with a screwdriver and correct it



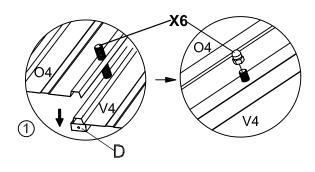


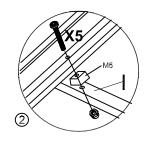




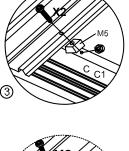
1-Install the Roof Plates
(N1, N2, N3, N4, Y1, Y2, Y3, Y4) on the Long Sides of the Gazebo. fix by using bolt (X6, X5, X3, X2)
Please note that when installing the screws (X5 and X2) again, you need to put on M5

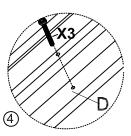
STEP 13

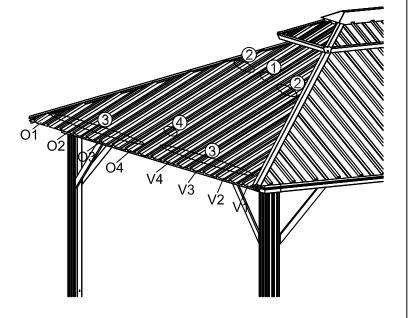




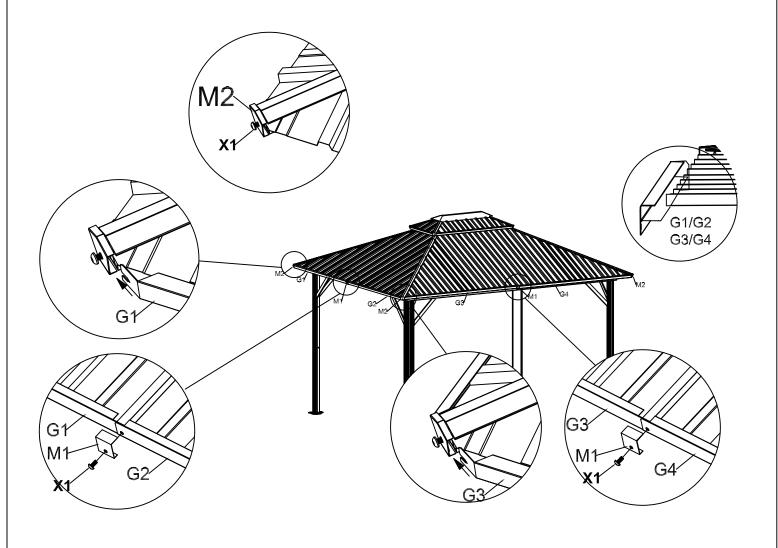
1-Install the Roof Plates
(O1, O2, O3, O4, V1, V2, V3, V4) on the short Sides of the Gazebo. fix by using bolt (X6, X5, X3, X2)
Please note that when installing the screws (X5 and X2) again, you need to put on M5



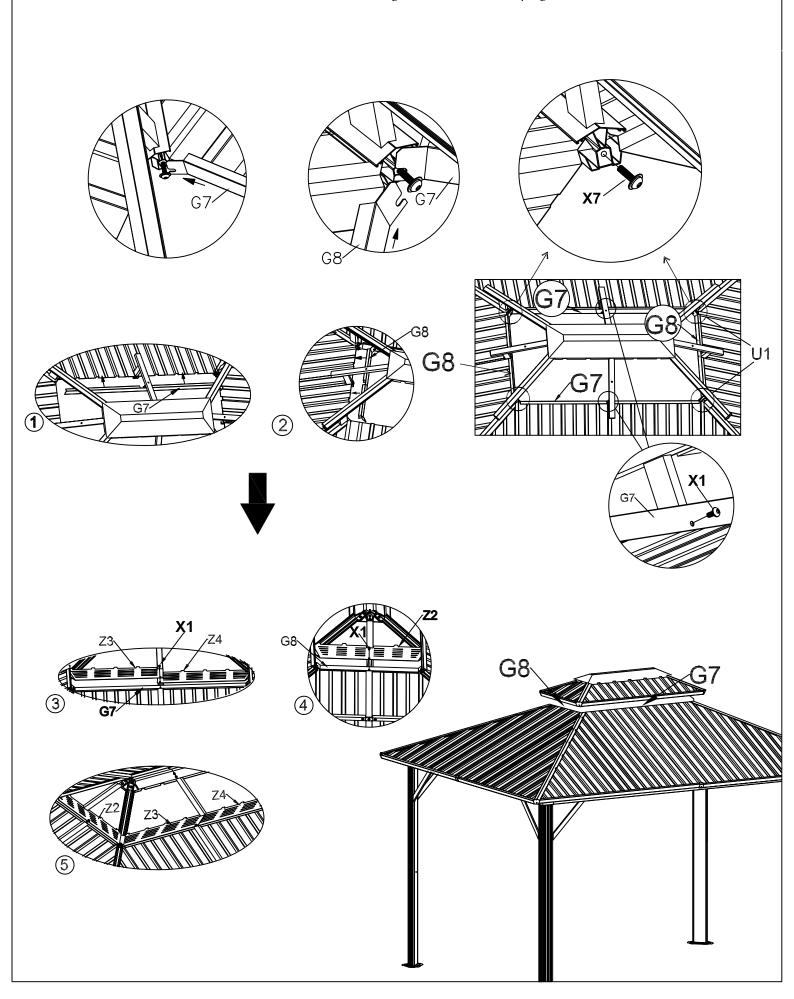




1-first fix M2 with X1 to 4 roof Corner ,but do not screw too tight,then install the fix beams(G1、G2、G3、G4), finally tighten the (X1) 2-fix M1 with X1 to the Middle of long fix beams(G1、G2、G3、G4)



Tighten the screw (X7 and X1) halfwy, then install the fix beams (G7 and G8) and baffle ($Z2 \cdot Z3 \cdot Z4$) from left to right as shown , finally tighten the (X7 and X1)



install the mosquito netting as shown in the diagram

